



PARTS CATALOGUE

YZ250FY (5XCR) U.S.A.



1H5XC-110E1

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YZ250FY
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

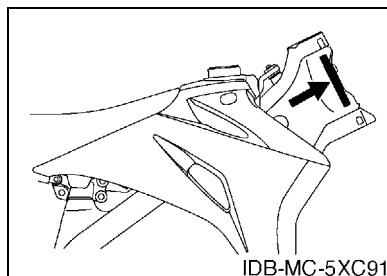
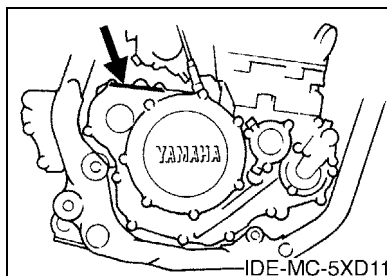
6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



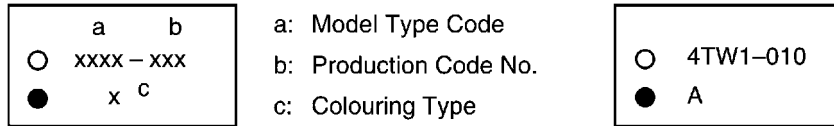
8. Applicable Colour Code (The (*) mark shows Model colour.)

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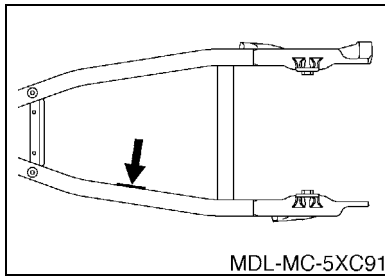
MODEL LABEL

- (1) A label called “Model Label” is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the “model code – production code No.” in the catalogue with the “model code – production code No.” indicated on the Model Label affixed onto the product concerned.

- ## (2) “Model Label” Indication



- ### (3) Model Label Affixing Location



- #### (4) Colouring Information

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- (5) Model Code – Production Code Number of Model Listed in This Parts Catalogue

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CONTENTS

ENGINE

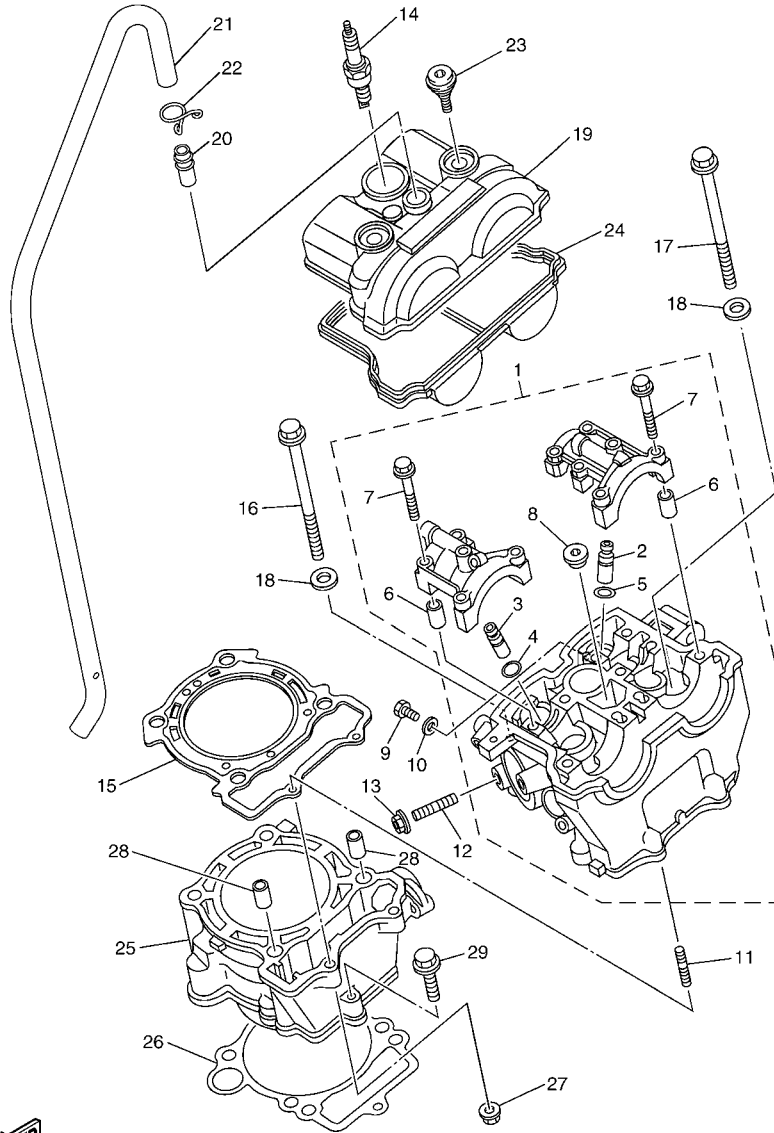
CYLINDER	1
CRANKSHAFT & PISTON	3
VALVE	4
CAMSHAFT & CHAIN	6
WATER PUMP	7
RADIATOR & HOSE	8
OIL PUMP	9
OIL CLEANER	11
INTAKE	12
CARBURETOR	13
EXHAUST	17
CRANKCASE	18
CRANKCASE COVER 1	19
STARTER	21
CLUTCH	22
TRANSMISSION	23
SHIFT CAM & FORK	25
SHIFT SHAFT	26

CHASSIS

FRAME	27
FENDER	29
SIDE COVER & OIL TANK	30
REAR ARM	32
REAR SUSPENSION	34
STEERING	35
FRONT FORK	36
FUEL TANK	39
SEAT	41
FRONT WHEEL	42
FRONT BRAKE CALIPER	43
REAR WHEEL	44
REAR BRAKE CALIPER	46
STEERING HANDLE & CABLE	47
FRONT MASTER CYLINDER	48
STAND & FOOTREST	49
REAR MASTER CYLINDER	50
GENERATOR	51
HANDLE SWITCH & LEVER	52
ELECTRICAL 1	53
ALTERNATE FOR CHASSIS	54

INDEX

NUMERICAL INDEX	56
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5XCG100-F010

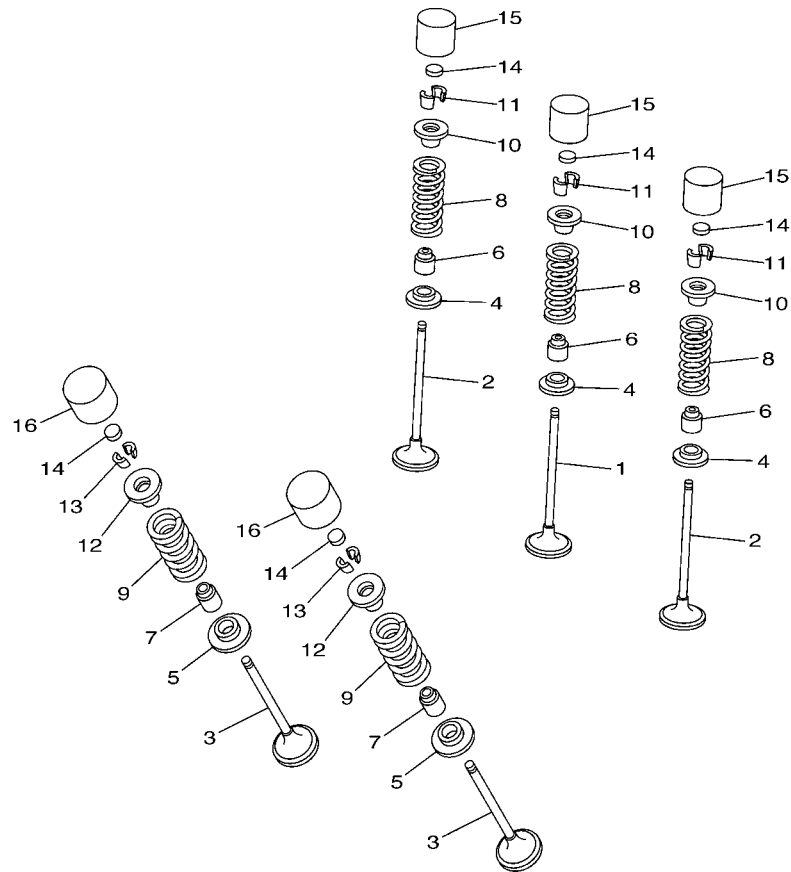
FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-11102-20	CYLINDER HEAD ASSY	1				
2	5NL-11133-10	.GUIDE, VALVE 1	3				
3	5NL-11134-10	.GUIDE, VALVE 2	2				
4	93440-10153	.CIRCLIP	2				
5	93440-07149	.CIRCLIP	3				
6	91808-16023	.PIN, DOWEL	4				
7	90105-06027	.BOLT, FLANGE	10				
8	90340-12007	.PLUG, STRAIGHT SCREW	1				
9	95022-06010	BOLT, FLANGE	1				
10	90430-06014	GASKET	1				
11	90116-06038	BOLT, STUD	2				
12	95612-08620	BOLT, STUD	2				
13	95702-08500	NUT, WITH WASHER	2				
14	94701-00411	PLUG, SPARK (NGK R CR8E)	1				STD
	94701-00410	PLUG, SPARK (NGK R CR9E)	1				AP
15	5NL-11181-00	GASKET, CYLINDER HEAD 1	1				
16	90105-09004	BOLT, FLANGE	2				
17	90105-09002	BOLT, FLANGE	2				
18	90201-096J9	WASHER, PLATE	4				
19	5NL-11191-40	COVER, CYLINDER HEAD 1	1				
20	371-11167-01	PIPE, BREATHER 2	1				
21	5XC-11166-00	PIPE, BREATHER 1	1				
22	90467-140A4	CLIP	1				
23	5UM-1119E-00	BOLT, COVER HEAD	2				
24	5NL-11193-00	GASKET, HEAD COVER 1	1				
25	5XC-11311-10	CYLINDER 1	1				
26	5NL-11351-00	GASKET, CYLINDER	1				



FIG. 2 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	EXCH				REMARKS
1	5XC-11400-20	CRANKSHAFT ASSY	1				
2	5UL-11412-20	.CRANK 1	1				
3	5UL-11422-10	.CRANK 2	1				
4	5XC-11681-00	.PIN, CRANK 1	1				
5	93310-63238	.BEARING	1				
6	5XC-11651-00	.ROD, CONNECTING	1				
7	93306-20648	BEARING	2				
8	5NL-11536-10	GEAR, DRIVE	1				
9	5NL-11455-00	SHAFT 1	1				
10	93306-20335	BEARING	1				
11	90280-03006	KEY, WOODRUFF	1				
12	5NL-11531-00	GEAR, BALANCE WEIGHT	1				
13	5NL-11454-00	WEIGHT 1	1				
14	90149-06084	SCREW	2				
15	90215-14204	WASHER, LOCK	1				
16	90170-14171	NUT	1				
17	93311-32261	BEARING	1				
18	5XC-11631-00	PISTON (STD)	1				
19	5NL-11603-00	PISTON RING SET (STD)	1				
20	5NL-11633-00	PIN, PISTON	1				
21	93420-16086	CIRCLIP	2				



5NL1100-1030

FIG. 3 VALVE

REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
1	5NL-12111-20	VALVE, INTAKE	1				
2	5NL-12112-20	VALVE, INTAKE 2	2				
3	5NL-12121-10	VALVE, EXHAUST	2				
4	5NL-12116-00	SEAT, VALVE SPRING	3				
5	3GM-12126-00	SEAT, VALVE SPRING 2	2				
6	4TV-12119-00	SEAL, VALVE STEM	3				
7	4SV-12119-00	SEAL, VALVE STEM	2				
8	5NL-12113-00	SPRING, VALVE INNER	3				
9	5NL-12114-00	SPRING, VALVE OUTER	2				
10	1HX-12117-00	RETAINER, VALVE SPRING	3				
11	1HX-12118-00	COTTER, VALVE	6				
12	1WG-12117-00	RETAINER, VALVE SPRING	2				
13	1WG-12118-00	COTTER, VALVE	4				
14	1HX-12168-00	PAD, ADJUSTING 2 (1.20)	5				UR
	1HX-12168-20	PAD, ADJUSTING 2 (1.25)	5				UR
	1HX-12168-40	PAD, ADJUSTING 2 (1.30)	5				UR
	1HX-12168-60	PAD, ADJUSTING 2 (1.35)	5				UR
	1HX-12168-80	PAD, ADJUSTING 2 (1.40)	5				UR
	1HX-12168-A0	PAD, ADJUSTING 2 (1.45)	5				UR
	1HX-12168-F0	PAD, ADJUSTING 2 (1.50)	5				UR
	1HX-12168-H1	PAD, ADJUSTING 2 (1.55)	5				UR
	1HX-12168-K1	PAD, ADJUSTING 2 (1.60)	5				UR
	1HX-12168-M1	PAD, ADJUSTING 2 (1.65)	5				UR
	1HX-12168-R1	PAD, ADJUSTING 2 (1.70)	5				UR
	1HX-12168-U1	PAD, ADJUSTING 2 (1.75)	5				UR
	1HX-12168-W1	PAD, ADJUSTING 2 (1.80)	5				UR
	1HX-12168-Y1	PAD, ADJUSTING 2 (1.85)	5				UR



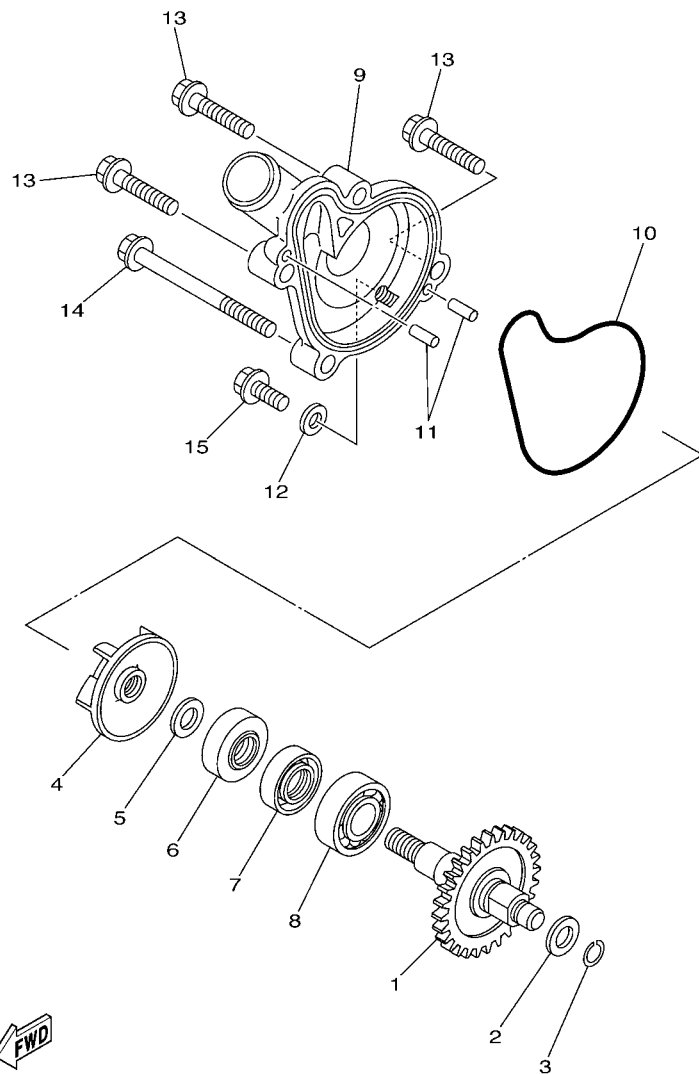
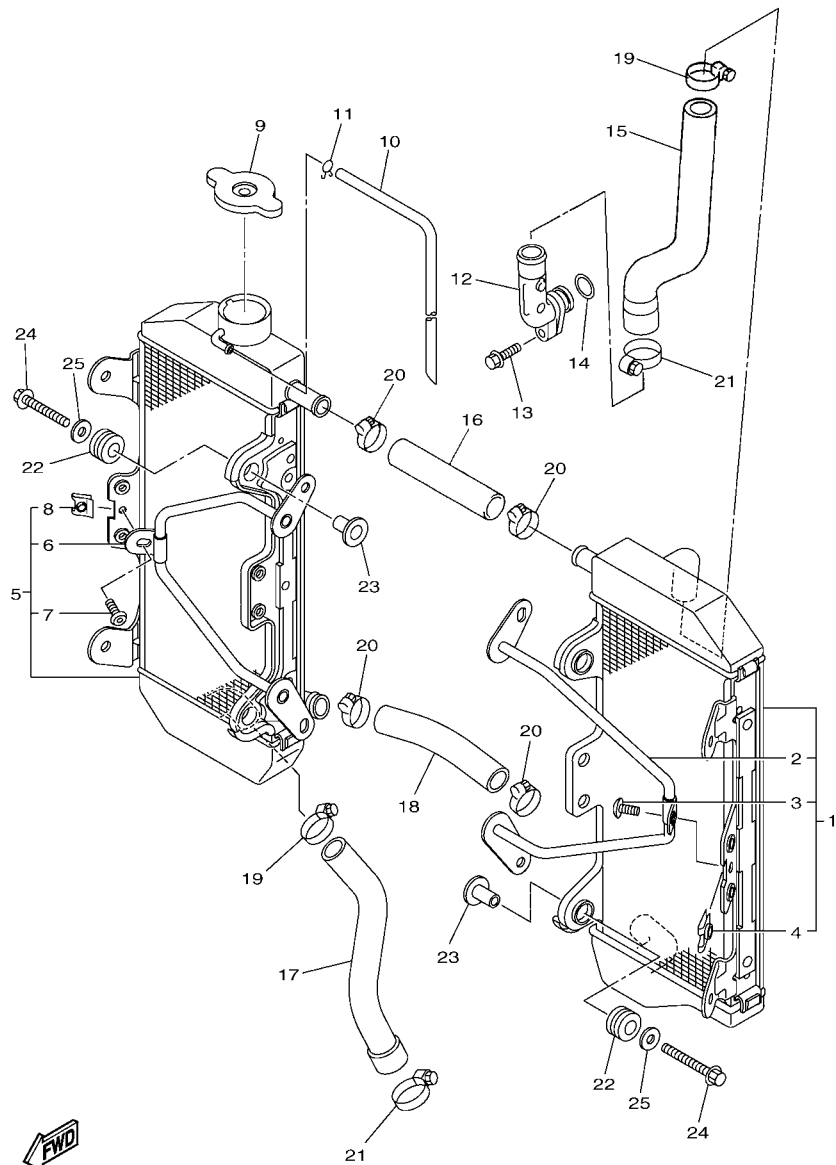


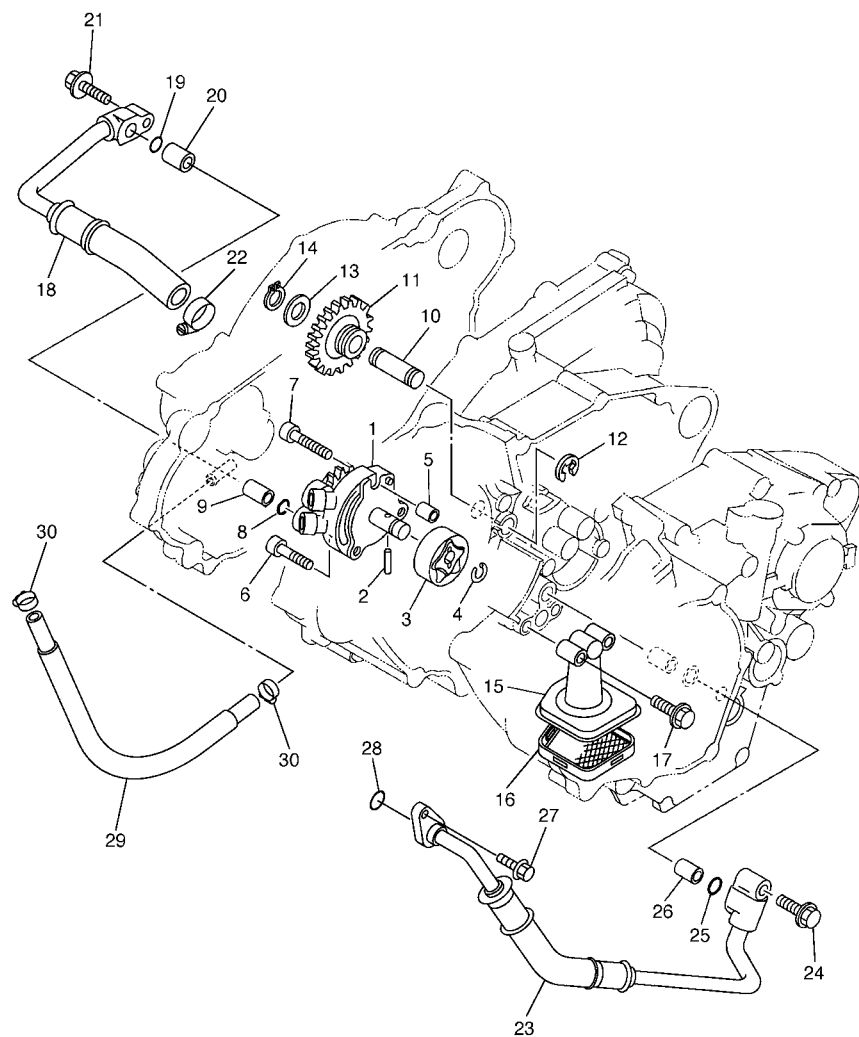
FIG. 5 WATER PUMP



5XCG100-F060

FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-1240A-G0	RADIATOR ASSY	1				
2	2S2-12464-70	.STAY, RADIATOR	1				
3	92012-06010	.BOLT, BUTTON HEAD	3				
4	90183-060A6	.NUT, SPRING	1				
5	5XC-12461-G0	RADIATOR ASSY	1				
6	2S2-12464-70	.STAY, RADIATOR	1				
7	92012-06010	.BOLT, BUTTON HEAD	3				
8	90183-060A6	.NUT, SPRING	1				
9	22W-12462-00	CAP, RADIATOR	1				
10	91A20-05065	TUBE, FLEXIBLE VINYL	1				
11	90467-090A2	CLIP	1				
12	5XC-12481-G0	PIPE 1	1				
13	91312-06020	BOLT	1				
14	93210-16275	O-RING	1				
15	5XC-12576-G0	HOSE 1	1				
16	1C3-12482-00	PIPE 2	1				
17	5XC-12578-G0	HOSE 3	1				
18	5XC-12579-G0	HOSE 4	1				
19	90450-25001	HOSE CLAMP ASSY	2				
20	90450-22001	HOSE CLAMP ASSY	4				
21	90450-32003	HOSE CLAMP ASSY	2				
22	90480-15528	GROMMET	4				
23	90387-06065	COLLAR	4				
24	90105-06111	BOLT, FLANGE	4				
25	90201-06571	WASHER, PLATE	4				



5XC9100-E070

FIG. 7 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5SG-13300-01	OIL PUMP ASSY	1				
2	93603-16219	PIN, DOWEL	1				
3	5NL-13320-00	ROTOR ASSY 2	1				
4	93440-10153	CIRCLIP	1				
5	99530-08012	PIN, DOWEL	1				
6	91312-06025	BOLT	2				
7	91317-06030	BOLT	1				
8	93210-10197	O-RING	1				
9	99530-10114	PIN, DOWEL	1				
10	5BE-13342-00	SHAFT, IDLE GEAR	1				
11	5NL-13341-00	GEAR, OIL PUMP IDLE	1				
12	99001-08600	CIRCLIP	1				
13	90201-12166	WASHER, PLATE	1				
14	99009-12400	CIRCLIP	1				
15	5XC-13412-00	HOUSING, STRAINER	1				
16	5NL-13411-00	STRAINER, OIL	1				
17	95022-06025	BOLT, FLANGE	2				
18	5XC-13464-30	HOSE, OIL 1	1				
19	93210-10197	O-RING	1				
20	99530-10114	PIN, DOWEL	1				
21	95022-06025	BOLT, FLANGE	1				
22	90450-22001	HOSE CLAMP ASSY	1				
23	5XC-13465-30	HOSE, OIL 2	1				
24	95022-06025	BOLT, FLANGE	1				
25	93210-10197	O-RING	1				
26	99530-10114	PIN, DOWEL	1				
27	95022-06016	BOLT, FLANGE	1				



5XCG100-F080

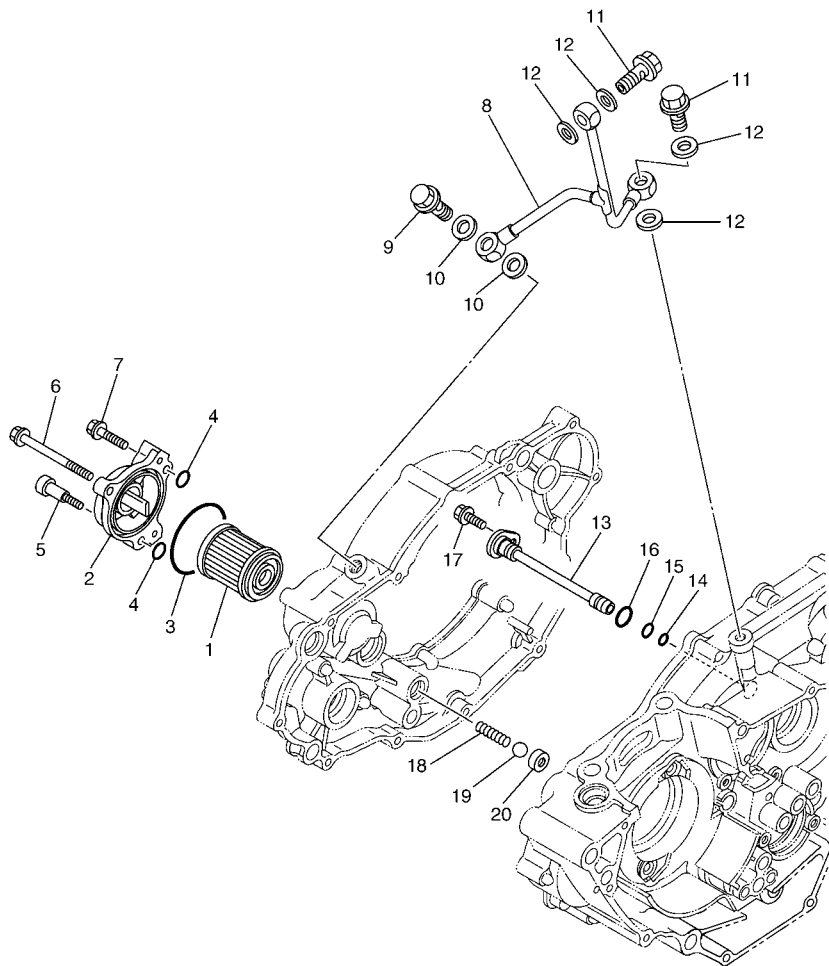


FIG. 8 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
1	5D3-13440-00	ELEMENT ASSY, OIL CLEANER	1				
2	5BE-13447-20	COVER, OIL ELEMENT	1				
3	93210-47675	O-RING	1				
4	93210-07135	O-RING	3				
5	90110-06228	BOLT, HEXAGON SOCKET HEAD	1				
6	91312-06065	BOLT	1				
7	91312-06025	BOLT	1				
8	5NL-13161-20	PIPE, DELIVERY 1	1				
9	90401-10015	BOLT, UNION	1				
10	90430-10188	GASKET	2				
11	90401-08006	BOLT, UNION	2				
12	90430-08119	GASKET	4				
13	5NL-13171-00	PIPE, DELIVERY 2	1				
14	93210-07003	O-RING	1				
15	93210-09008	O-RING	1				
16	93210-12759	O-RING	1				
17	95022-06012	BOLT, FLANGE	1				
18	90501-043E0	SPRING, COMPRESSION	1				
19	93503-08007	BALL	1				
20	583-13113-00	SEAT, CHECK BALL	1				

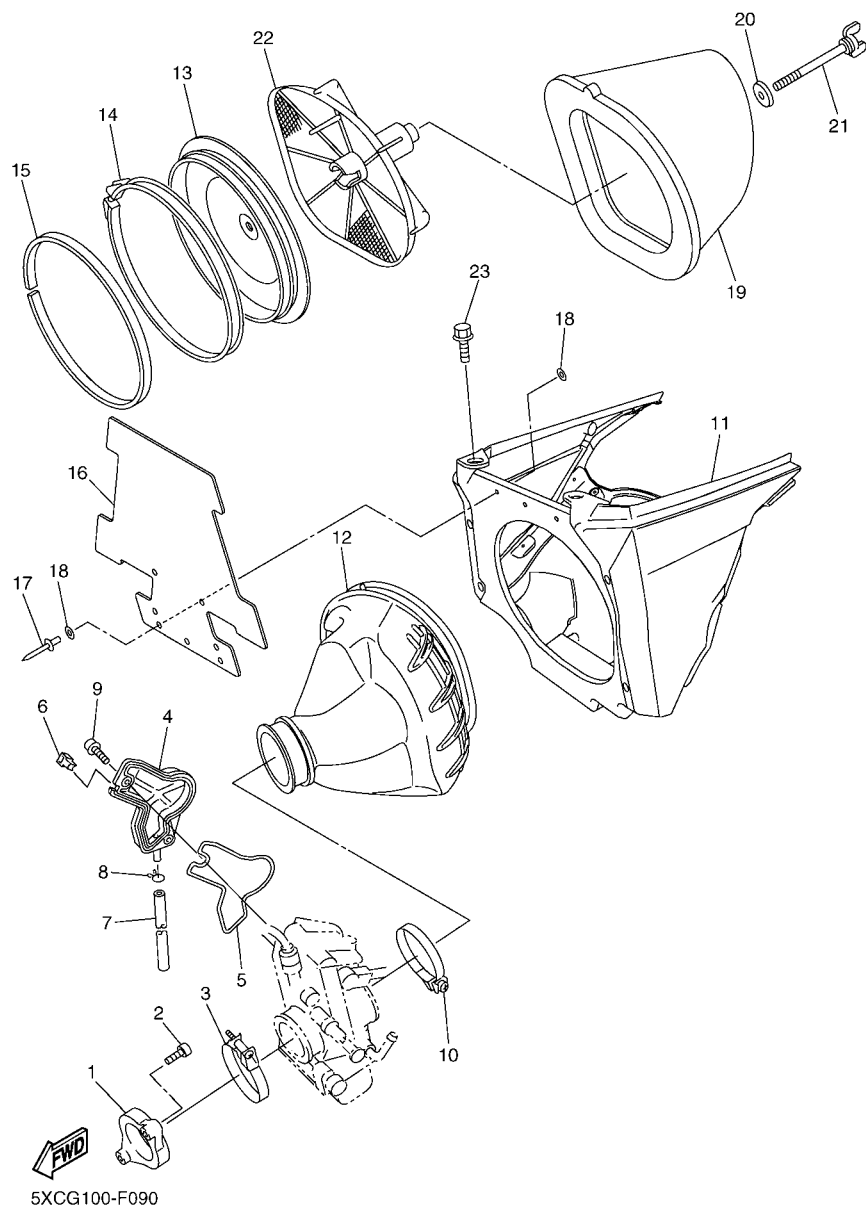


FIG. 9 INTAKE

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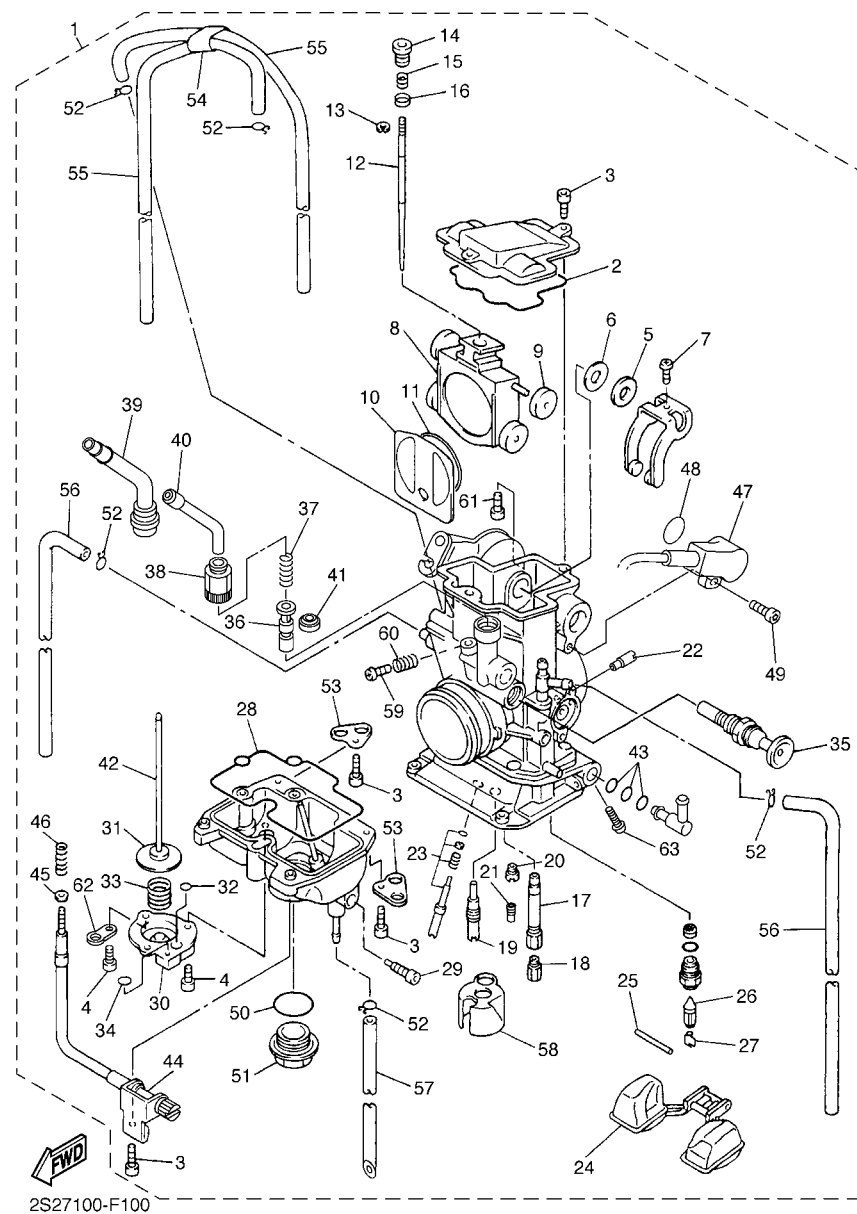


FIG. 10 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
1	5XC-14101-R0	CARBURETOR ASSY 1	1				
2	5JG-14959-00	.GASKET	1				
3	91316-04012	.BOLT	6				
4	688-14592-00	.SCREW	3				
5	90202-08045	.WASHER, PLATE	1				
6	5JG-14951-00	.WASHER	1				
7	5JG-14522-00	.SCREW, ADJUST	1				
8	2S2-14388-00	.VALVE, VACUUM CONTROL	1				
9	3TJ-14267-40	.ROLLER	1				
10	5JG-14546-01	.VALVE, NEEDLE	1				
11	4FN-14997-00	.SEAL	1				
12	5TA-14916-KR	.NEEDLE (#NHKR)	1				STD
	5TA-14916-LN	.NEEDLE (#NFLN)	1				AP
	5TA-14916-LP	.NEEDLE (#NFLP)	1				AP
	5TA-14916-L1	.NEEDLE (#NFLQ)	1				AP
	5TA-14916-LS	.NEEDLE (#NFLS)	1				AP
	5TA-14916-LT	.NEEDLE (#NFLT)	1				AP
	5TA-14916-LU	.NEEDLE (#NFLU)	1				AP
	5TA-14916-PN	.NEEDLE (#NFPN)	1				AP
	5TA-14916-PP	.NEEDLE (#NFPP)	1				AP
	5TA-14916-P1	.NEEDLE (#NFPQ)	1				AP
	5TA-14916-PR	.NEEDLE (#NFPR)	1				AP
	5TA-14916-PS	.NEEDLE (#NFPS)	1				AP
	5TA-14916-PT	.NEEDLE (#NFPT)	1				AP
	5TA-14916-PU	.NEEDLE (#NFPU)	1				AP
13	3TJ-14159-40	.CLIP	1				
14	5JG-14521-00	.SCREW, ADJUST	1				

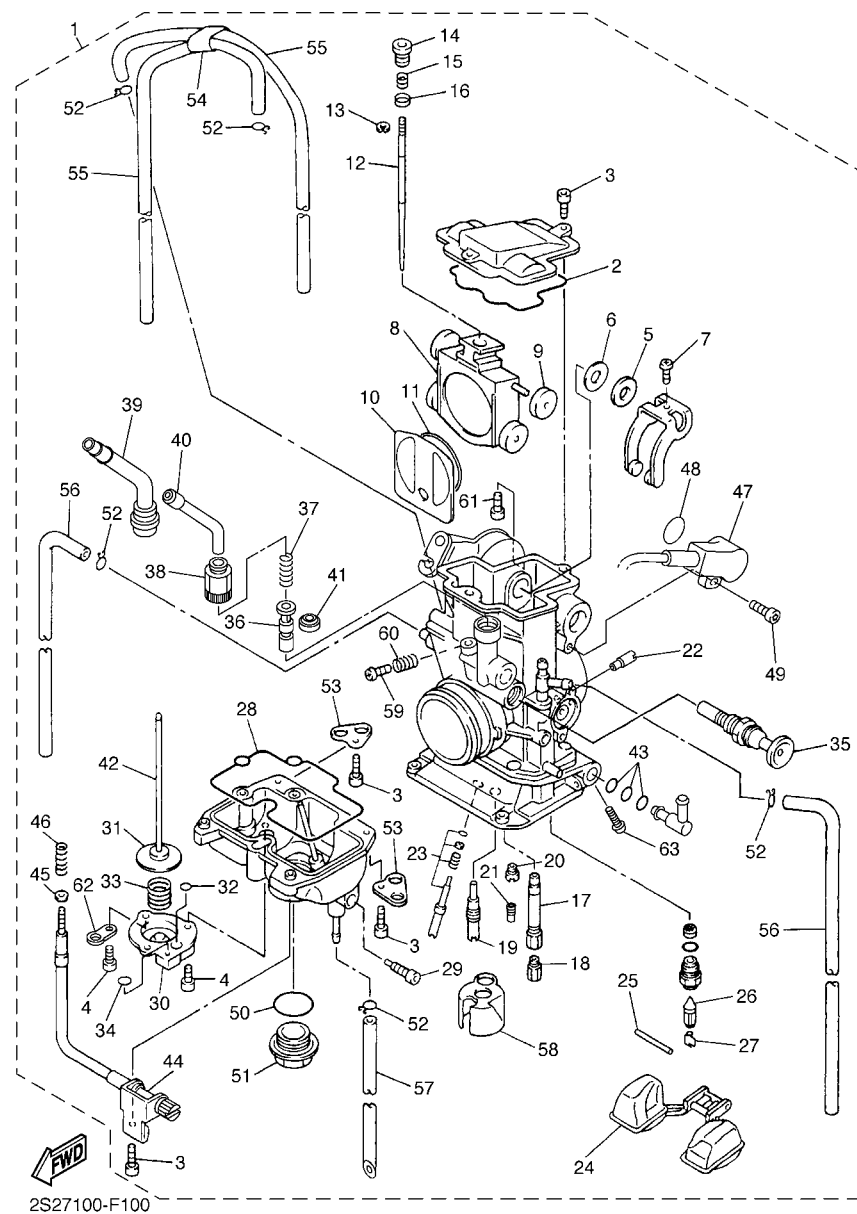


FIG. 10 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
15	5JG-14275-00	.SPRING	1				
16	5JG-14264-00	.COLLAR	1				
17	5XC-14947-00	.JET, NEEDLE	1				
18	4MX-14943-93	.JET, MAIN (#178)	1				STD
	4MX-14943-91	.JET, MAIN (#168)	1				AP
	4MX-14943-41	.JET, MAIN (#170)	1				AP
	4MX-14943-92	.JET, MAIN (#172)	1				AP
	4MX-14943-42	.JET, MAIN (#175)	1				AP
	4MX-14943-43	.JET, MAIN (#180)	1				AP
	4MX-14943-94	.JET, MAIN (#182)	1				AP
	4MX-14943-44	.JET, MAIN (#185)	1				AP
	4MX-14943-95	.JET, MAIN (#188)	1				AP
19	4MX-14948-04	.JET, SLOW (#42)	1				STD
	4MX-14948-02	.JET, SLOW (#38)	1				AP
	4MX-14948-03	.JET, SLOW (#40)	1				AP
	4MX-14948-05	.JET, SLOW (#45)	1				AP
	4MX-14948-06	.JET, SLOW (#48)	1				AP
20	3TJ-1494F-16	.JET (#72)	1				STD
	3TJ-1494F-13	.JET (#65)	1				AP
	3TJ-1494F-14	.JET (#68)	1				AP
	3TJ-1494F-15	.JET (#70)	1				AP
	3TJ-1494F-17	.JET (#75)	1				AP
	3TJ-1494F-18	.JET (#78)	1				AP
	3TJ-1494F-19	.JET (#80)	1				AP
21	4JT-1494F-15	.JET (#70)	1				STD
	4JT-1494F-03	.JET (#40)	1				AP
	4JT-1494F-07	.JET (#50)	1				AP

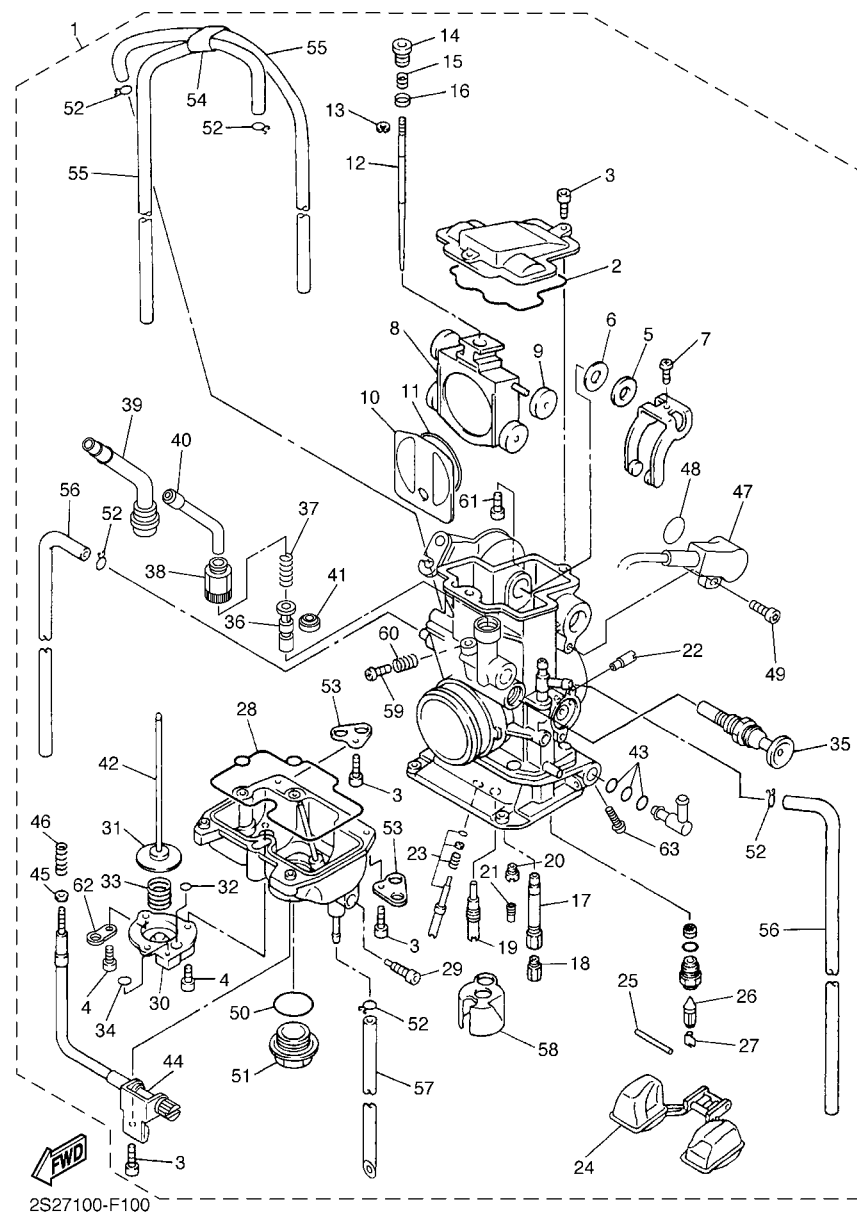


FIG. 10 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
21	4JT-1494F-11	.JET (#60)	1				AP
	4JT-1494F-19	.JET (#80)	1				AP
	4JT-1494F-23	.JET (#90)	1				AP
	4JT-1494F-27	.JET(#100)	1				AP
22	5TA-14943-28	.JET, MAIN (#105)	1				
23	5NL-14105-00	.PILOT SCREW SET	1				
24	4SR-14985-00	.FLOAT	1				
25	676-14548-00	.PIN, FLOAT ARM	1				
26	4MX-14392-00	.VALVE, NEEDLE	1				
27	633-14159-00	.CLIP	1				
28	5JG-14984-00	.GASKET, FLOAT CHAMBER	1				
29	3TJ-14191-40	.PLUG, DRAIN	1				
30	3TJ-14293-40	.COVER 1	1				
31	5JG-14940-76	.DIAPHRAGM ASSY	1				STD
	5JG-14940-16	.DIAPHRAGM ASSY	1				AP
	5JG-14940-17	.DIAPHRAGM ASSY	1				AP
	5JG-14940-18	.DIAPHRAGM ASSY	1				AP
32	3TJ-14536-40	.GASKET	1				
33	3TJ-14933-40	.SPRING, DIAPHRAGM	1				
34	6H4-14561-00	.O-RING	1				
35	5XC-14171-00	.PLUNGER, STARTER	1				
36	5TA-14371-00	.PLUNGER, STARTER	1				
37	5TA-14335-00	.SPRING, PLUNGER	1				
38	5TA-14991-00	.SCREW	1				
39	2S2-14374-00	.CAP, PLUNGER	1				
40	5TA-14155-00	.GUIDE, CABLE	1				
41	5TA-14997-00	.SEAL	1				

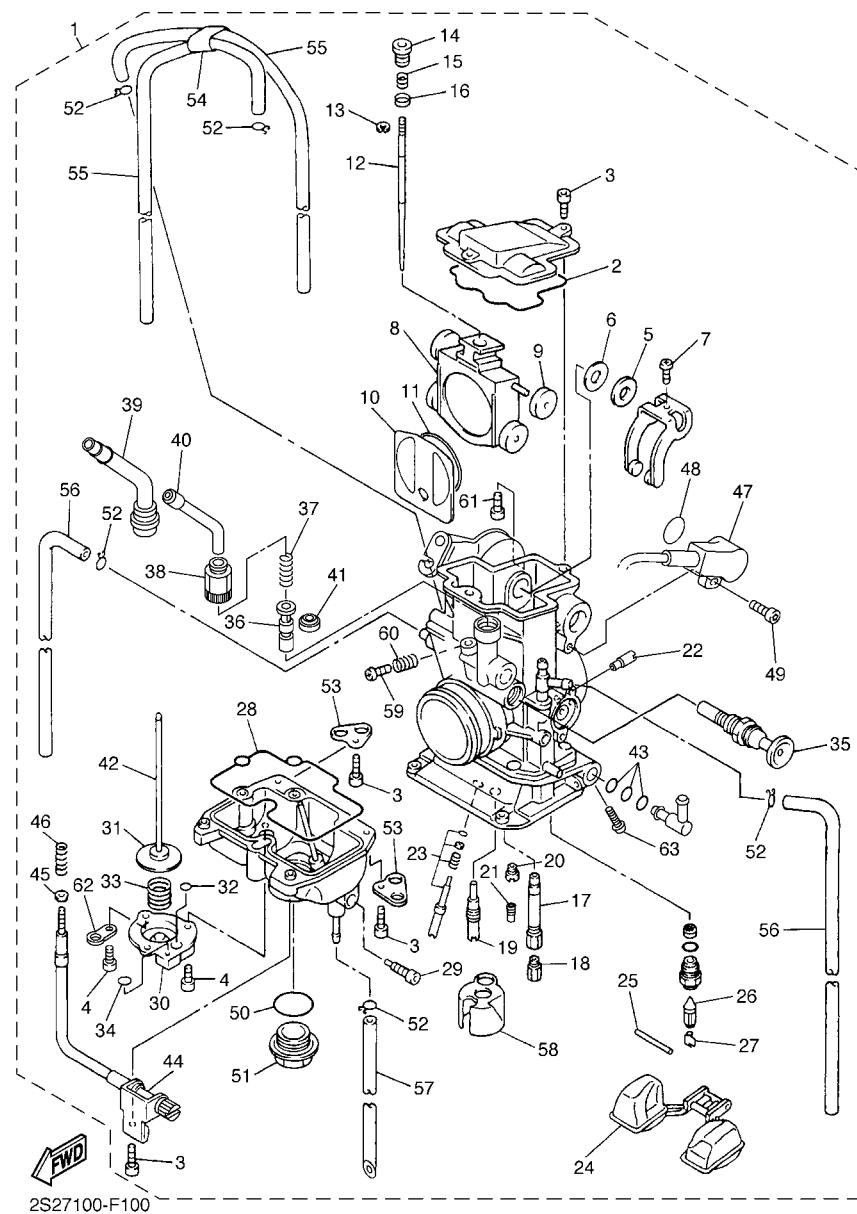
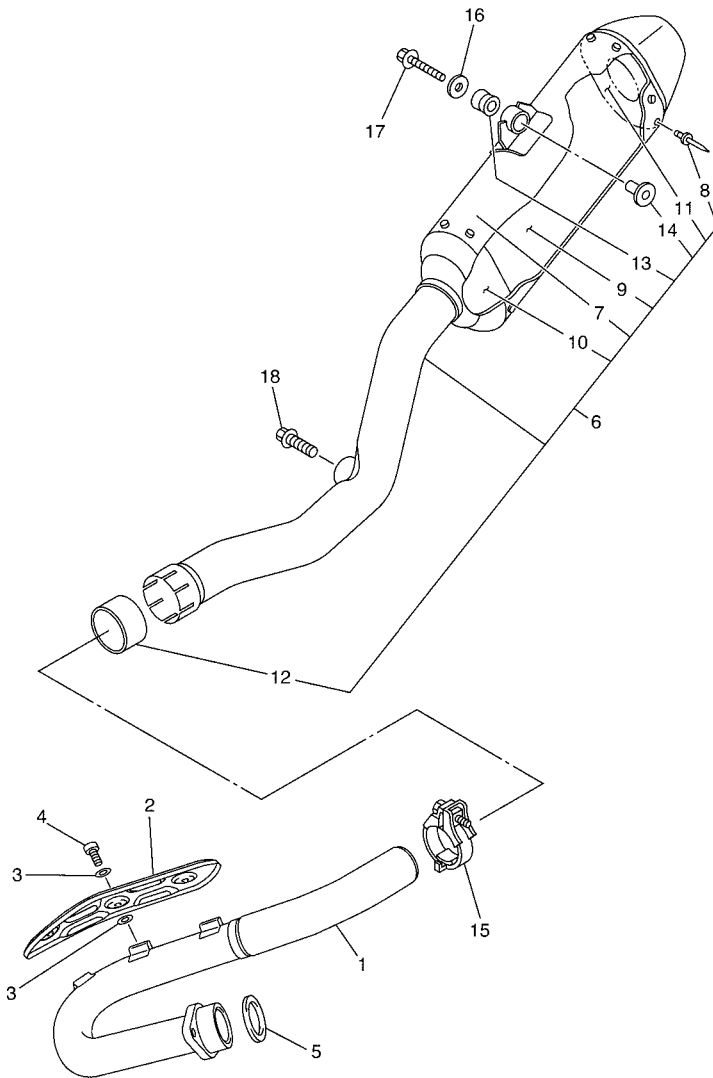


FIG. 10 CARBURETOR

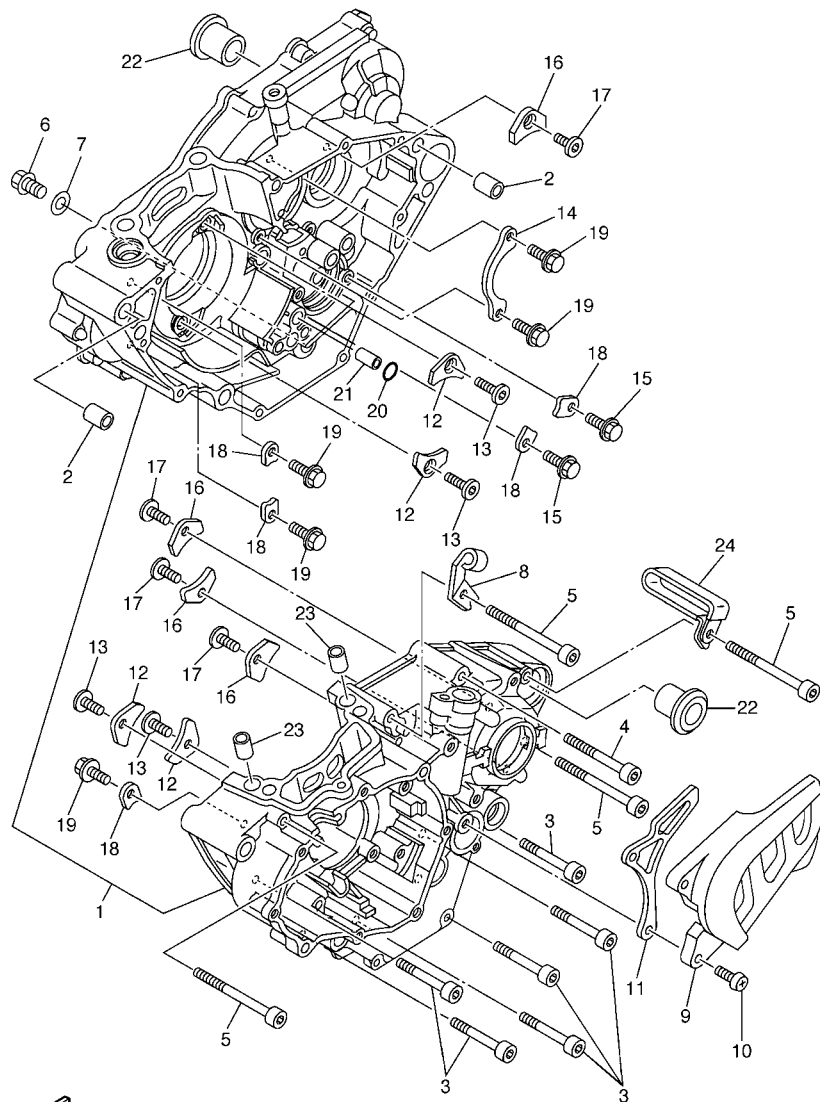
REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
42	5JG-14379-00	.ROD, STARTER	1				
43	3TJ-14564-40	.O-RING	3				
44	5XC-14922-00	.SCREW, THROTTLE	1				
45	90201-08410	.WASHER, PLATE	1				
46	5TA-14934-00	.SPRING, THROTTLE STOP	1				
47	5XC-85885-00	.THROTTLE SENSOR ASSY	1				
48	5NX-14562-00	.O-RING	1				
49	5NX-14216-00	.SCREW	1				
50	4MX-14561-00	.O-RING	1				
51	4MX-14115-00	.PLUG, SCREW	1				
52	3TJ-14137-40	.CLIP	5				
53	5BE-14146-00	.PLATE	2				
54	5TA-14261-00	.HOLDER	1				
55	5UL-14196-00	.PIPE	2				
56	5TA-14197-00	.PIPE	2				
57	5TJ-14987-00	.HOSE	1				
58	5JG-14346-00	.PLATE	1				
59	5JG-14565-00	.SCREW	1				
60	5JG-14531-00	.SPRING, ADJUST SCREW	1				
61	5NL-14591-00	.SCREW	1				
62	5PA-14146-00	.PLATE	1				
63	5XD-14325-00	.SCREW, PAN HEAD	1				



5XCR100-H110

FIG. 11 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-14611-R0	PIPE, EXHAUST 1	1				
2	5XC-14628-R0	PROTECTOR, EXHAUST PIPE	1				
3	90201-05017	WASHER, PLATE	6				
4	98980-06008	SCREW, BIND	3				
5	5NL-14613-00	GASKET, EXHAUST PIPE	1				
6	5XC-14750-R0	SILENCER ASSY	1				
7	5XC-1466G-R0	.BODY, SILENCER	1				
8	90267-48084	.RIVET, BLIND	16				
9	5XC-1469A-R0	.FIBER	1				
10	2S2-1469E-00	.FIBER	1				
11	2S2-1469F-00	.FIBER	1				
12	5XD-14714-00	.GASKET, MUFFLER	1				
13	5BE-14747-00	.DAMPER, MUFFLER	1				
14	90387-08081	.COLLAR	1				
15	5BE-14788-00	BAND, SILENCER	1				
16	90201-08061	WASHER, PLATE	1				
17	90105-08137	BOLT, FLANGE	1				
18	90105-08307	BOLT, FLANGE	1				



5XC9100-E120

FIG. 12 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-15150-21-YX	CRANKCASE ASSY	1				
2	93612-16254	PIN, DOWEL	2				
3	91312-06045	BOLT	6				
4	91312-06055	BOLT	1				
5	91312-06070	BOLT	4				
6	95022-10016	BOLT, FLANGE	1				
7	90430-10188	GASKET	1				
8	5NL-15441-01	HOLDER, CLUTCH CABLE	1				
9	5BE-15421-30	COVER, CRANKCASE 2	1				
10	98502-06025	SCREW, PAN HEAD	2				
11	5NL-17466-00	GUIDE, CHAIN	1				
12	5BE-15383-01	PLATE, BEARING COVER	4				
13	90151-06044	SCREW, COUNTERSUNK	4				
14	5NL-15388-00	PLATE, BEARING COVER	1				
15	90105-06081	BOLT, FLANGE	2				
16	4JT-15381-01	PLATE, BEARING COVER	4				
17	90149-06074	SCREW	4				
18	5DH-18562-00	PLATE, STOPPER 2	5				
19	90105-06081	BOLT, FLANGE	5				
20	93210-10197	O-RING	1				
21	99530-10114	PIN, DOWEL	1				
22	90387-18007	COLLAR	2				
23	99530-10116	PIN, DOWEL	2				
24	90465-10013	CLAMP	1				

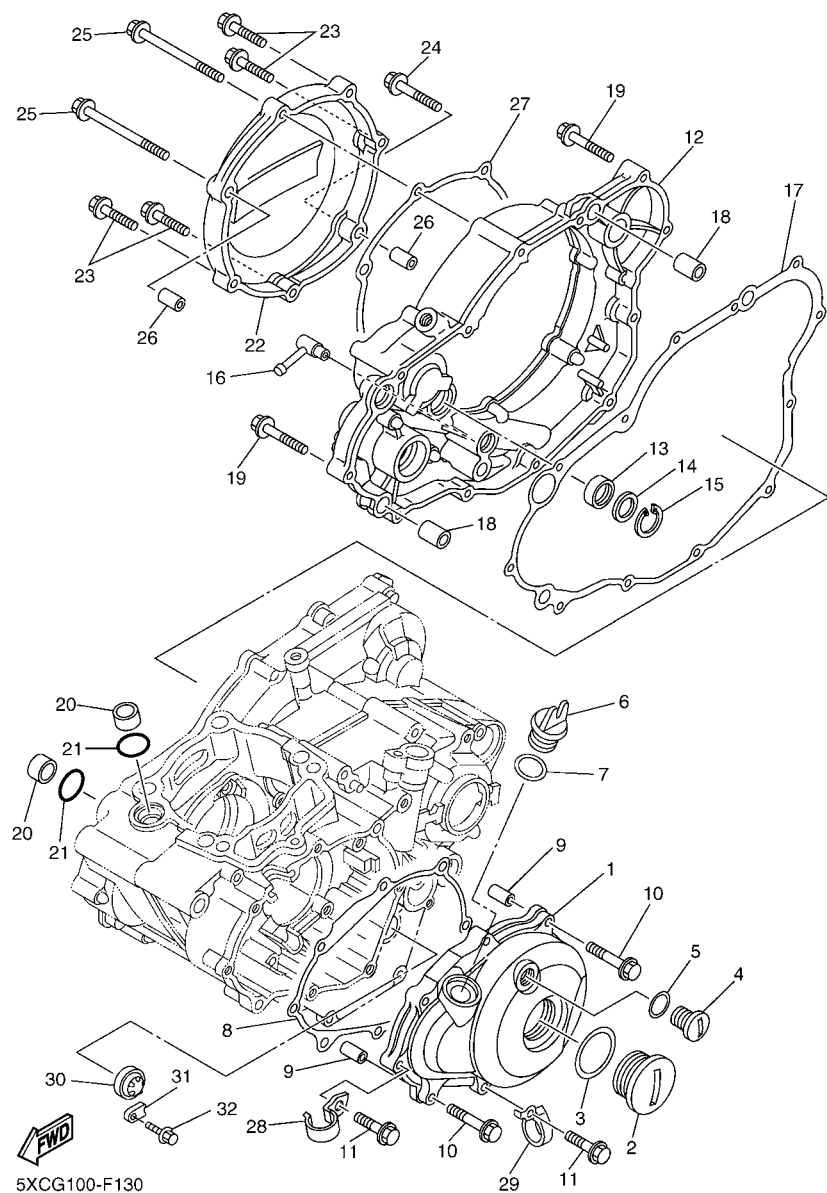


FIG. 13 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5NL-15411-30	COVER, CRANKCASE 1	1				
2	90340-32006	PLUG, STRAIGHT SCREW	1				
3	93210-32172	O-RING	1				
4	90340-14015	PLUG, STRAIGHT SCREW	1				
5	93210-14369	O-RING	1				
6	3Y1-15363-00	PLUG, OIL	1				
7	93210-19123	O-RING	1				
8	5NL-15451-00	GASKET, CRANKCASE COVER 1	1				
9	99530-08016	PIN, DOWEL	2				
10	95022-06035	BOLT, FLANGE	2				
11	95022-06025	BOLT, FLANGE	6				
12	5XC-15431-01	COVER, CRANKCASE 3	1				
13	93101-14164	OIL SEAL	1				
14	90201-15701	WASHER, PLATE (T=1.0)	1				
15	99009-22500	CIRCLIP	1				
16	5XC-15373-00	PIPE, BREATHER	1				
17	5NL-15462-00	GASKET, CRANKCASE COVER 3	1				
18	91812-16001	PIN, DOWEL	2				
19	95022-06035	BOLT, FLANGE	8				
20	5NL-12564-00	PIPE, WATER	2				
21	93210-16716	O-RING	2				
22	5NL-15415-30	COVER, GENERATOR	1				
23	95022-06025	BOLT, FLANGE	4				
24	95022-06035	BOLT, FLANGE	1				
25	90105-06098	BOLT, FLANGE	2				
26	99530-08016	PIN, DOWEL	2				
27	5NL-15453-10	GASKET	1				

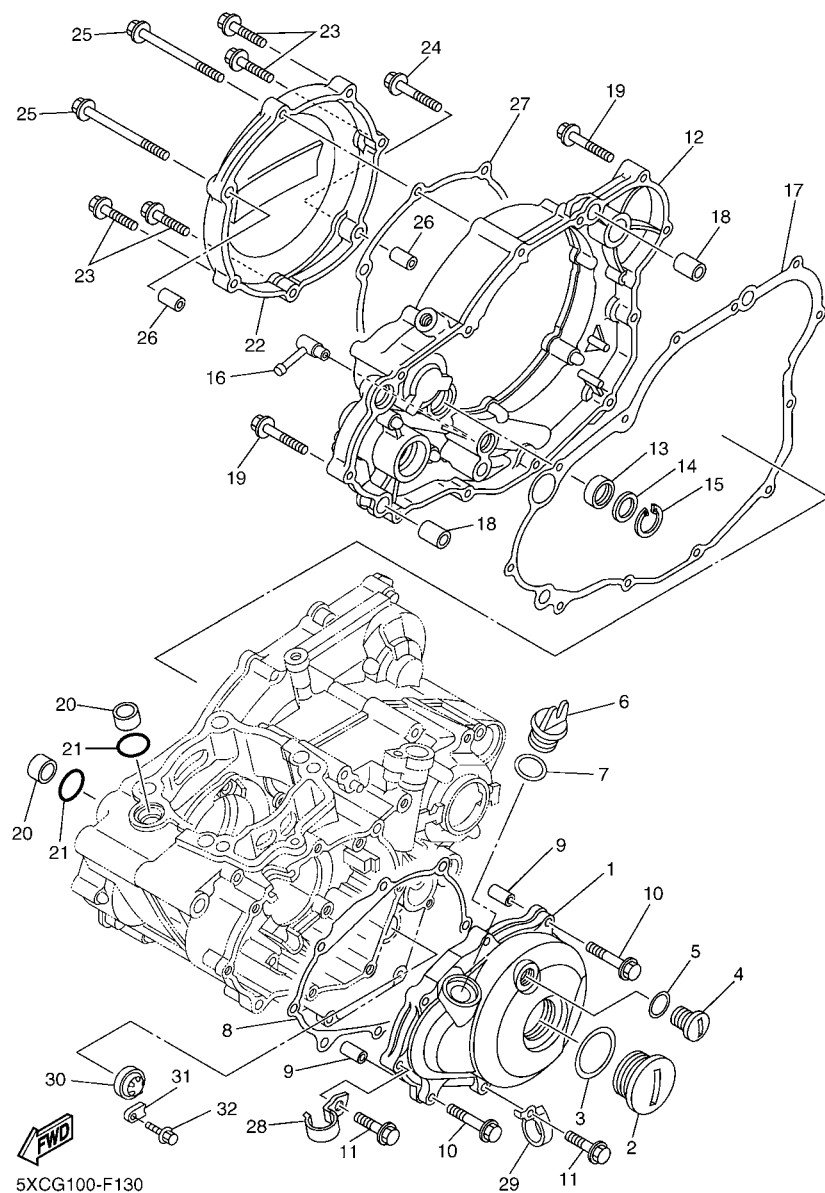
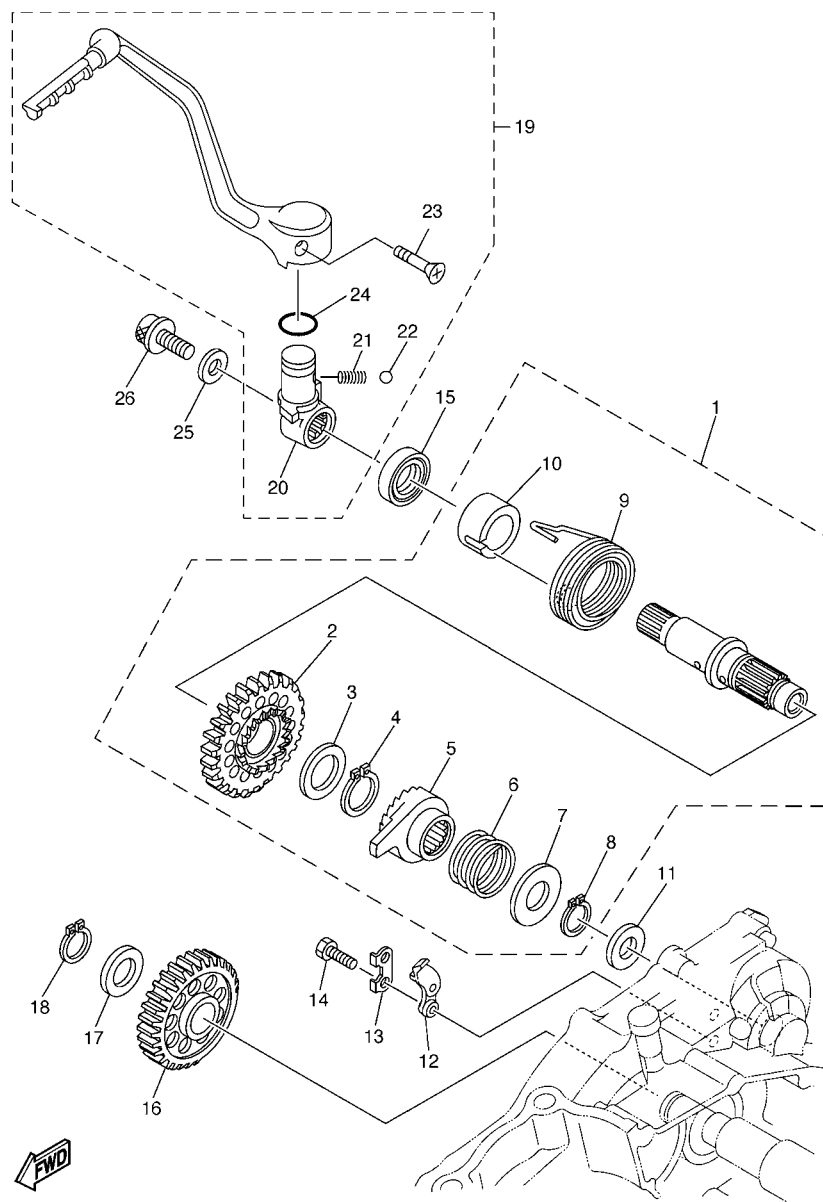


FIG. 13 CRANKCASE COVER 1

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5XC9100-E140

FIG. 14 STARTER

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5NL-15601-20	KICK SHAFT ASSY	1				
2	5NL-15641-20	.GEAR, KICK	1				
3	90201-20685	.WASHER, PLATE (T=0.5)	1				
4	93410-20038	.CIRCLIP	1				
5	2S2-15671-00	.WHEEL, RATCHET	1				
6	90501-160A2	.SPRING, COMPRESSION	1				
7	90201-167P7	.WASHER, PLATE	1				
8	99009-16400	.CIRCLIP	1				
9	90508-30743	.SPRING, TORSION	1				
10	5NL-15664-00	.GUIDE, SPRING	1				
11	90201-162H4	WASHER, PLATE	1				
12	5SG-15668-00	STOPPER	1				
13	214-15686-00	WASHER, LOCK	1				
14	90101-06044	BOLT	2				
15	93102-18278	OIL SEAL	1				
16	5NL-15651-00	GEAR, KICK IDLE	1				
17	90201-177G4	WASHER, PLATE	1				
18	99009-17400	CIRCLIP	1				
19	5XC-15620-10	KICK CRANK ASSY	1				
20	5XC-15621-10	.BOSS, KICK CRANK	1				
21	90501-147A5	.SPRING, COMPRESSION	1				
22	93507-32009	.BALL	1				
23	90152-06010	.SCREW, COUNTERSUNK	1				
24	93210-17570	.O-RING	1				
25	90201-08048	WASHER, PLATE	1				
26	90110-08051	BOLT, HEXAGON SOCKET HEAD	1				

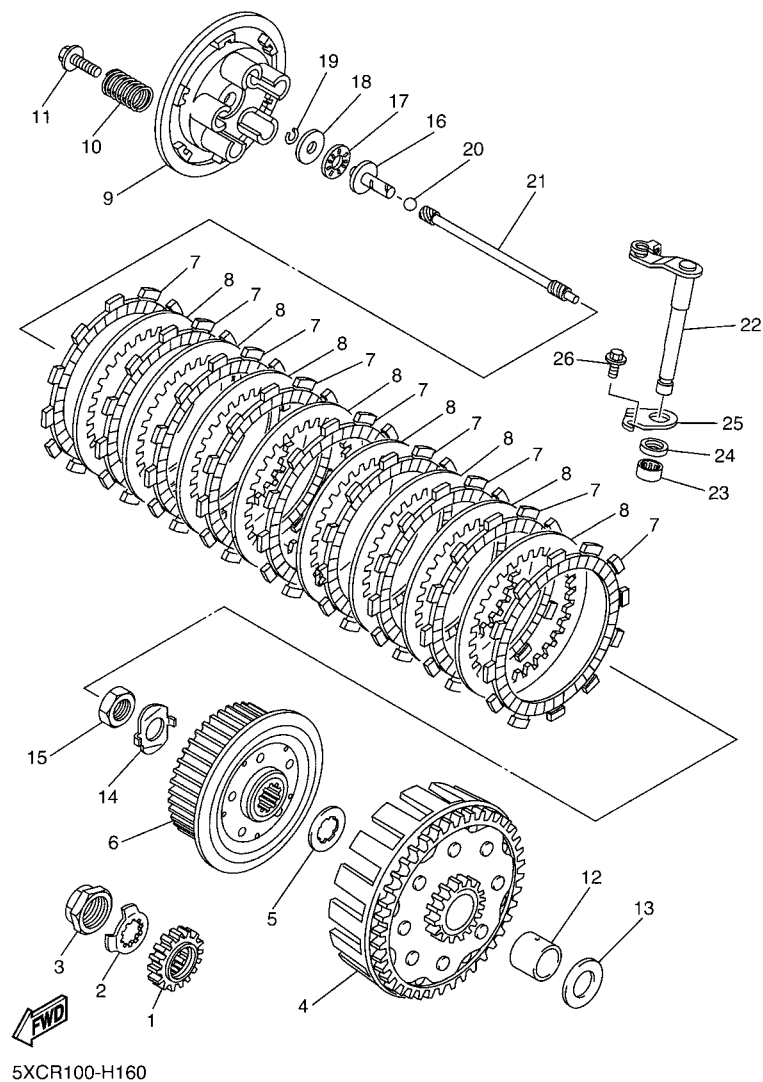


FIG. 15 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5NL-16111-01	GEAR, PRIMARY DRIVE	1				
2	90215-20003	WASHER, LOCK	1				
3	90179-18001	NUT	1				
4	5XC-16150-10	PRIMARY DRIVEN GEAR COMP.	1				
5	5XC-16154-00	PLATE, THRUST 1	1				
6	5NL-16371-30	BOSS, CLUTCH	1				
7	5XC-16321-00	PLATE, FRICTION	9				
8	5NL-16325-00	PLATE, CLUTCH 2	8				
9	5HD-16351-00	PLATE, PRESSURE 1	1				
10	90501-230A2	SPRING, COMPRESSION	5				
11	90159-06049	SCREW, WITH WASHER	5				
12	5XC-16181-00	SPACER 1	1				
13	90201-22013	WASHER, PLATE	1				
14	90215-16289	WASHER, LOCK	1				
15	90170-16326	NUT	1				
16	5XC-16356-00	ROD, PUSH 1	1				
17	93340-21008	BEARING	1				
18	90201-080H1	WASHER, PLATE	1				
19	93440-07182	CIRCLIP	1				
20	93511-32027	BALL	1				
21	5NL-16357-10	ROD, PUSH 2	1				
22	5XC-16381-00	PUSH LEVER COMP.	1				
23	93317-11287	BEARING	1				
24	93102-12224	OIL SEAL	1				
25	4JT-16384-00	PLATE, SEAT	1				
26	95022-06010	BOLT, FLANGE	1				

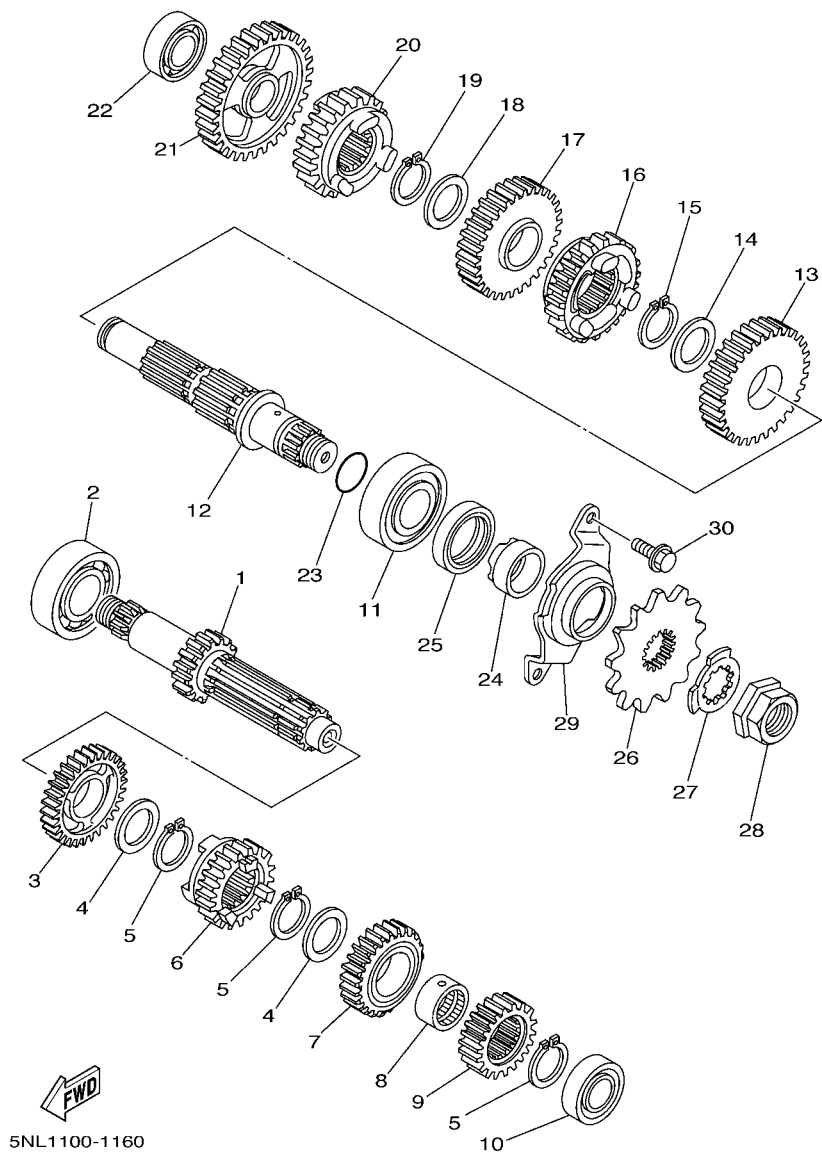


FIG. 16 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-17411-00	AXLE,MAIN (14T)	1				
2	93306-20447	BEARING	1				
3	5NL-17151-00	GEAR, 5TH PINION (24T)	1				
4	90209-20008	WASHER	2				
5	93410-22039	CIRCLIP	3				
6	5NL-17131-10	GEAR, 3RD PINION (20T)	1				
7	5NL-17141-11	GEAR, 4TH PINION (22T)	1				
8	90387-20006	COLLAR	1				
9	5NL-17121-00	GEAR, 2ND PINION (16T)	1				
10	93306-00320	BEARING	1				
11	93306-27208	BEARING	1				
12	5NL-17402-00	DRIVE AXLE ASSY	1				
13	5NL-17221-00	GEAR, 2ND WHEEL (28T)	1				
14	90209-23012	WASHER	1				
15	93410-26067	CIRCLIP	1				
16	5NL-17241-11	GEAR, 4TH WHEEL (27T)	1				
17	5NL-17231-11	GEAR, 3RD WHEEL (29T)	1				
18	90209-20008	WASHER	1				
19	93410-22039	CIRCLIP	1				
20	5NL-17251-10	GEAR, 5TH WHEEL (25T)	1				
21	5NL-17211-10	GEAR, 1ST WHEEL (30T)	1				
22	93306-00317	BEARING	1				
23	93210-196A4	O-RING	1				
24	90387-22001	COLLAR	1				
25	93102-28010	OIL SEAL	1				
26	9383B-13218	SPROCKET, DRIVE (13T)	1				
27	90215-20003	WASHER, LOCK	1				

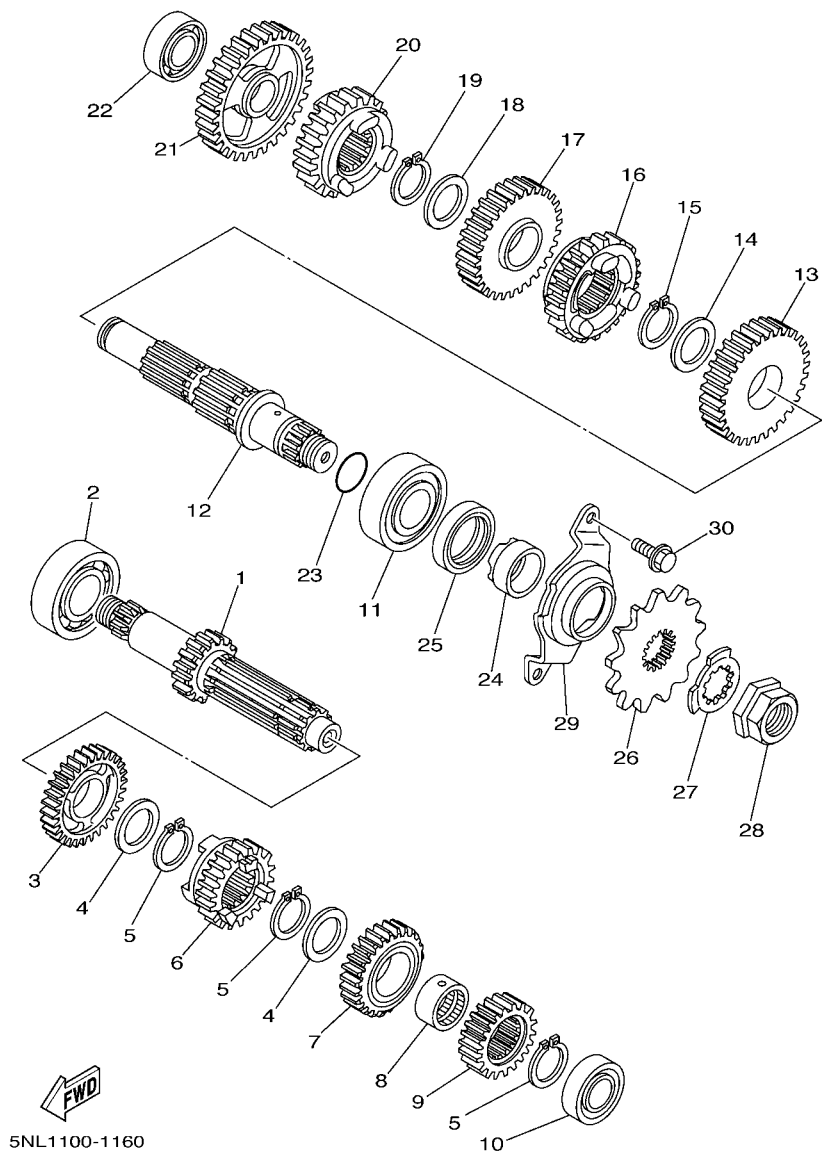
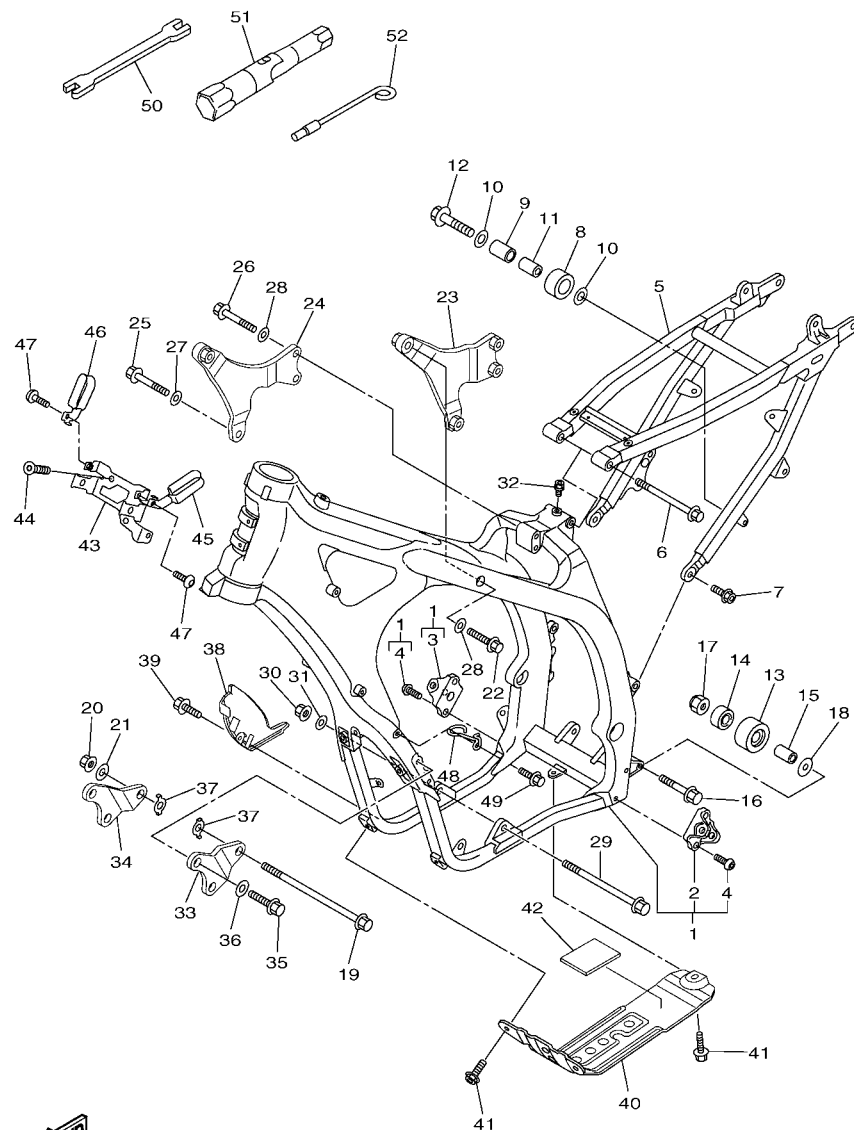


FIG. 16 TRANSMISSION

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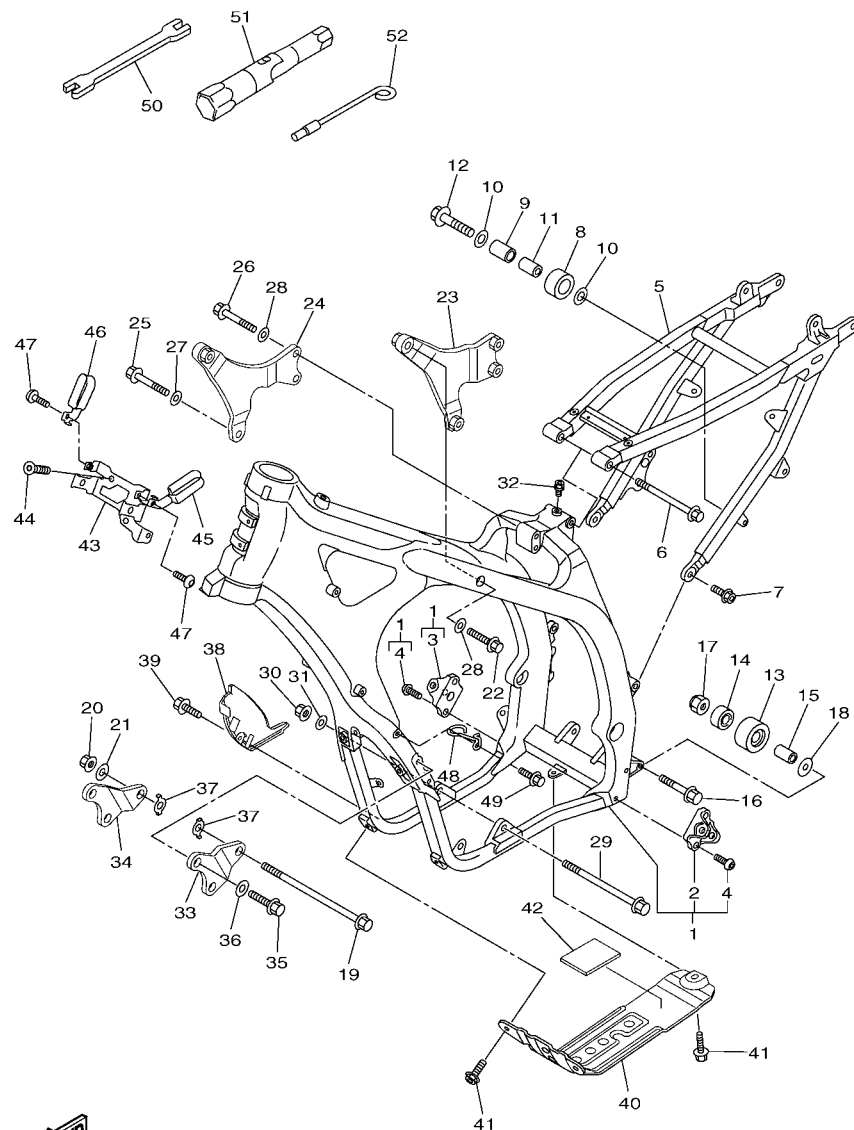




5XCG100-F190

FIG. 19 FRAME

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-21101-R1	FRONT FRAME COMP.	1				
2	1C3-21447-10	.BRACKET, FOOTREST	1				
3	1C3-21448-10	.BRACKET, FOOTREST	1				
4	90149-10031	.SCREW	4				
5	5XC-21190-L0	REAR FRAME COMP.	1				
6	90105-08156	BOLT, FLANGE	1				
7	90105-08307	BOLT, FLANGE	2				
8	30X-22178-00	TENSIONER	1				
9	4V4-22184-00	BUSH	1				
10	90201-08045	WASHER, PLATE	2				
11	90387-08041	COLLAR	1				
12	95022-08040	BOLT, FLANGE	1				
13	3JD-22178-20	TENSIONER	1				
14	93300-60839	BEARING	1				
15	90387-086N4	COLLAR	1				
16	90105-08146	BOLT, FLANGE	1				
17	90185-08009	NUT, SELF-LOCKING	1				
18	90201-08043	WASHER, PLATE	1				
19	90105-10174	BOLT, FLANGE	1				
20	90179-10658	NUT	1				
21	90201-10045	WASHER, PLATE	1				
22	90105-08150	BOLT, FLANGE	2				
23	5XC-21425-G0	BRACKET, REAR UPPER 1	1				
24	5XC-21426-G0	BRACKET, REAR UPPER 2	1				
25	90105-10191	BOLT, FLANGE	1				
26	90105-08147	BOLT, FLANGE	2				
27	90201-10045	WASHER, PLATE	1				



5XC100-F190

FIG. 19 FRAME

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
28	92902-08200	WASHER	4				
29	90105-10176	BOLT, FLANGE	1				
30	90179-10658	NUT	1				
31	90201-10045	WASHER, PLATE	1				
32	1C3-21244-10	NUT	1				
33	5XC-21417-G0	BRACKET, FRONT LOWER 1	1				
34	5XC-21418-G0	BRACKET, FRONT LOWER 2	1				
35	90105-08143	BOLT, FLANGE	4				
36	92902-08200	WASHER	4				
37	5XC-21456-90	PLATE, PATCH	2				
38	5XC-21471-90	PROTECTOR, ENGINE	1				
39	90119-06146	BOLT, WITH WASHER	1				
40	5XC-2147E-G0	GUARD, ENGINE 2	1				
41	90119-06146	BOLT, WITH WASHER	3				
42	5XC-21486-90	DAMPER 2	1				
43	5XC-21274-90	BRACKET, C.D.I. UNIT	1				
44	90151-06032	SCREW, COUNTERSUNK	2				
45	5XC-21163-90	HOLDER, CLUTCH CABLE	1				
46	5XC-21164-90	HOLDER, CABLE	1				
47	92012-05008	BOLT, BUTTON HEAD	2				
48	5XC-21288-90	GUIDE, CABLE	1				
49	90105-05014	BOLT, FLANGE	1				
50	5ET-28166-10	WRENCH, HEXAGON	1				
51	5TA-2814F-00	BOX, SPARK PLUG	1				
52	5XC-28116-00	TOOL, SPECIAL	1				

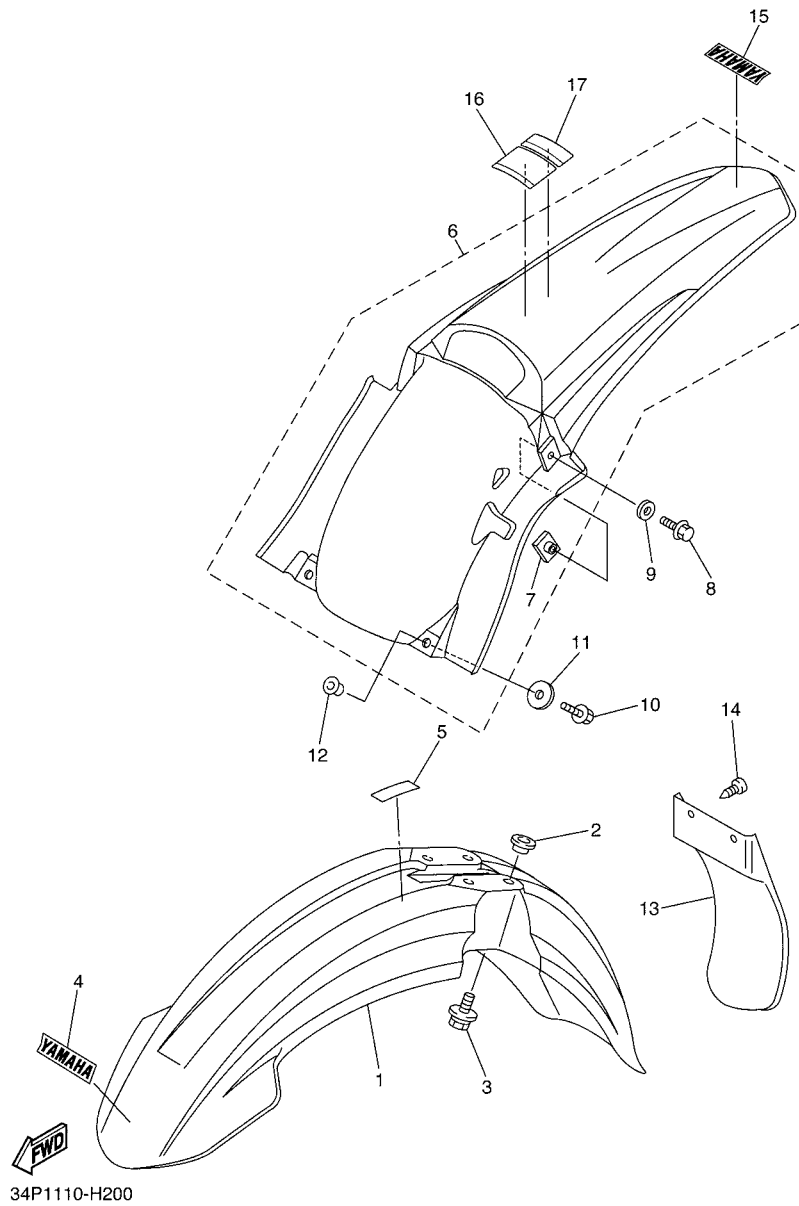


FIG. 20 FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY				REMARKS
1	1C3-21511-51	FENDER, FRONT	1				UR FOR DPBSE
	2S2-21511-70	FENDER, FRONT	1				UR FOR PWS1
2	90387-06090	COLLAR	4				
3	90119-06147	BOLT, WITH WASHER	4				
4	4ES-2153E-01	EMBLEM, YAMAHA	1				UR FOR DPBSE
	4ES-2153E-20	EMBLEM, YAMAHA	1				UR FOR PWS1
5	3FB-2415E-02	LABEL, CAUTION	1				
6	5XC-21610-90	REAR FENDER COMP.	1				UR FOR DPBSE
	2S2-21610-70	REAR FENDER COMP.	1				UR FOR PWS1
7	5XE-21635-10	.NUT, REAR FENDER	2				
8	90105-06100	BOLT, FLANGE	2				
9	90201-06104	WASHER, PLATE	2				
10	90105-06106	BOLT, FLANGE	2				
11	90201-06085	WASHER, PLATE	2				
12	90387-06009	COLLAR	2				
13	5TA-21642-00	GUARD, FLAP	1				
14	97702-60016	SCREW, TAPPING	2				
15	3WF-2153E-10	EMBLEM, YAMAHA	1				UR FOR DPBSE
	3WF-2153E-40	EMBLEM, YAMAHA	1				UR FOR PWS1
16	5PA-2118K-00	LABEL, CAUTION	1				
17	3XJ-2151H-A1	LABEL 5	1				

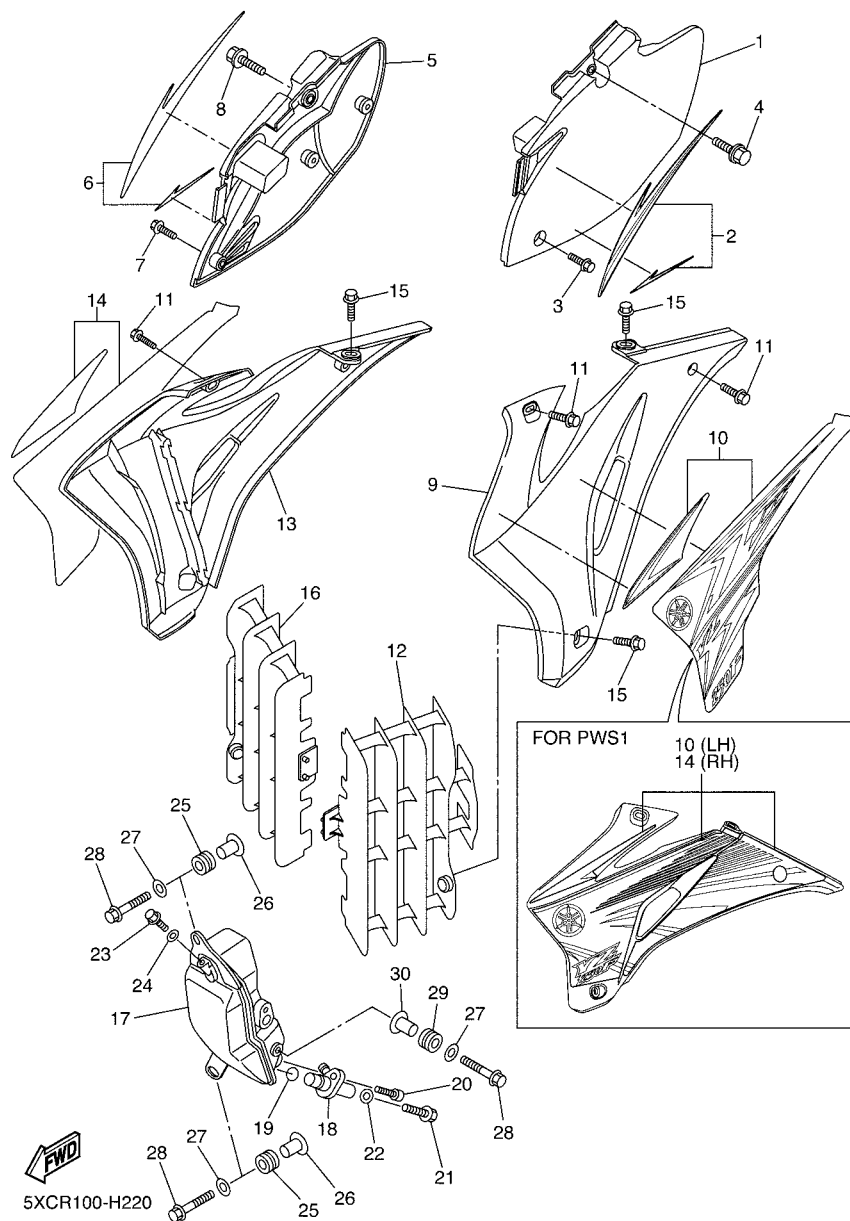


FIG. 21 SIDE COVER & OIL TANK

REF. NO.	PART NO.	DESCRIPTION	EXCF				REMARKS
1	5XC-21710-90	SIDE COVER ASSY 1	1				
2	34P-2167A-00	GRAPHIC SET	1				UR FOR DPBSE
	34P-2167A-10	GRAPHIC SET	1				UR FOR PWS1
3	90105-06103	BOLT, FLANGE	1				
4	90119-08095	BOLT, WITH WASHER	1				
5	5XC-21720-90	SIDE COVER ASSY 2	1				
6	34P-2167B-00	GRAPHIC SET 2	1				UR FOR DPBSE
	34P-2167B-10	GRAPHIC SET 2	1				UR FOR PWS1
7	90105-06103	BOLT, FLANGE	1				
8	90119-08095	BOLT, WITH WASHER	1				
9	5XC-21730-90	SIDE COVER ASSY 3	1				UR FOR DPBSE
	2S2-21730-70	SIDE COVER ASSY 3	1				UR FOR PWS1
10	34P-2173L-10	GRAPHIC SET 1	1				UR FOR DPBSE
	5XC-2173L-40	GRAPHIC SET 1	1				UR FOR PWS1
11	90105-06064	BOLT, FLANGE	4				
12	2S2-2172A-70	PANEL 1	1				
13	5XC-21740-90	SIDE COVER ASSY 4	1				UR FOR DPBSE
	2S2-21740-70	SIDE COVER ASSY 4	1				UR FOR PWS1
14	34P-2174L-10	GRAPHIC SET 2	1				UR FOR DPBSE
	5XC-2174L-40	GRAPHIC SET 2	1				UR FOR PWS1
15	90105-06064	BOLT, FLANGE	4				
16	2S2-2172A-80	PANEL 1	1				
17	5XC-21751-G0	TANK, OIL	1				
18	5XC-13416-90	PIPE, OIL 1	1				
19	93210-14369	O-RING	1				
20	91312-06016	BOLT	1				
21	90105-08151	BOLT, FLANGE	1				

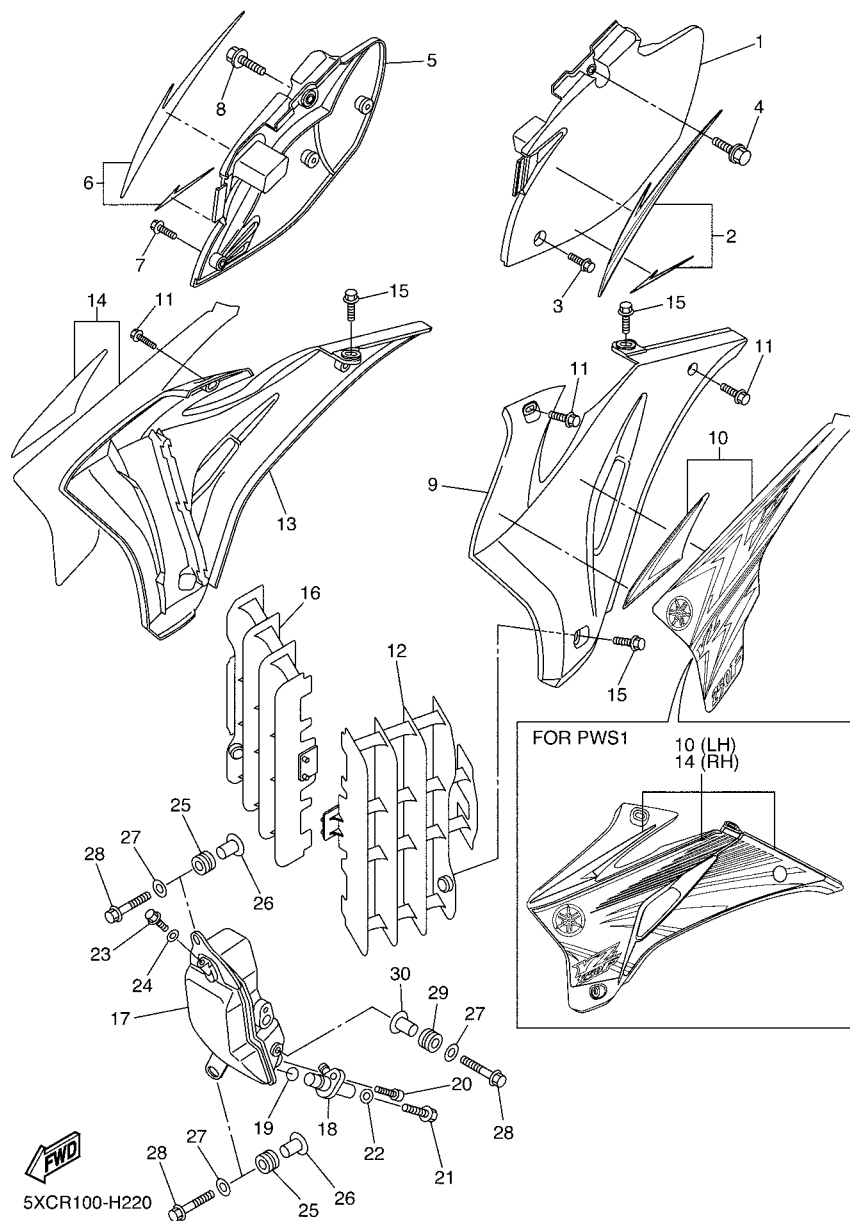


FIG. 21 SIDE COVER & OIL TANK

REF. NO.	PART NO.	DESCRIPTION	QTY REQD	UNIT	MATERIAL CODE	REMARKS
22	90201-082A6	WASHER, PLATE	1			
23	90105-06128	BOLT, FLANGE	1			
24	90201-06630	WASHER, PLATE	1			
25	90480-10289	GROMMET	2			
26	90387-06150	COLLAR	2			
27	90201-06571	WASHER, PLATE	3			
28	90105-06112	BOLT, FLANGE	3			
29	90480-14433	GROMMET	1			
30	90387-06161	COLLAR	1			

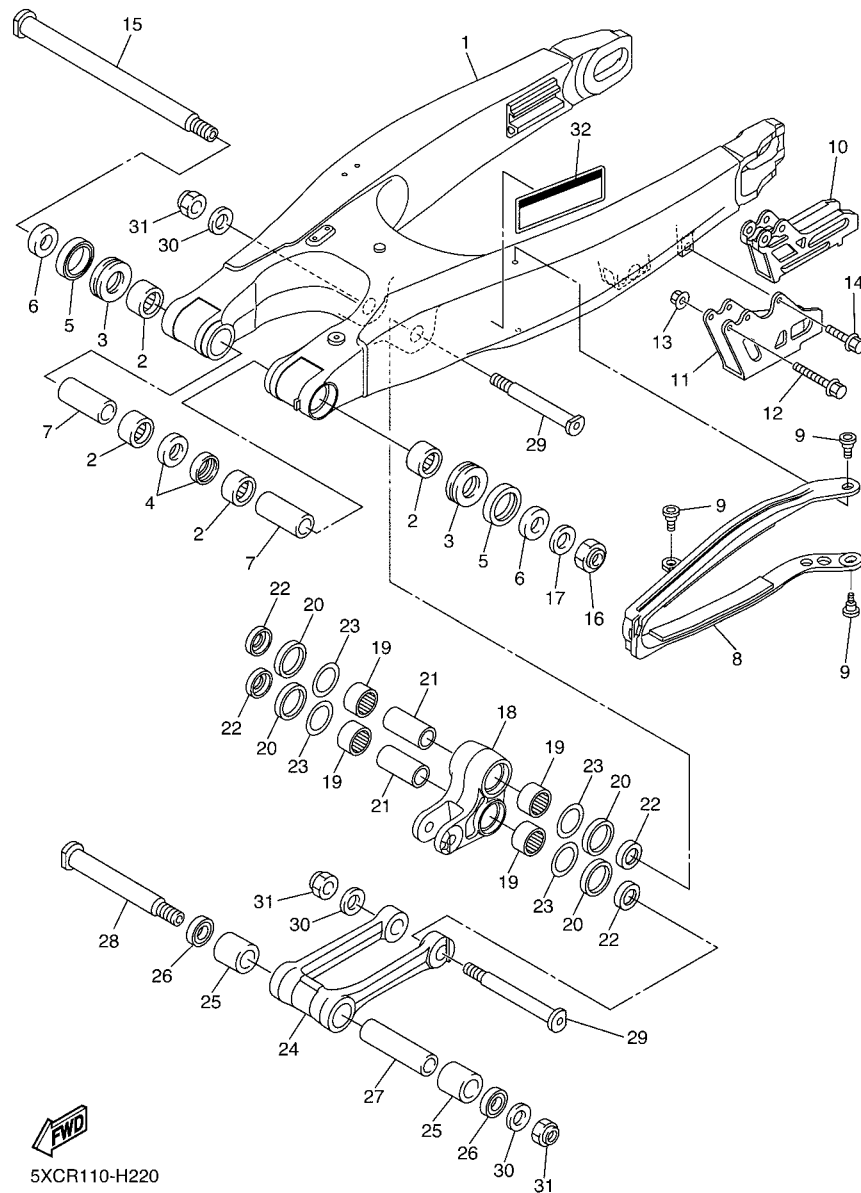
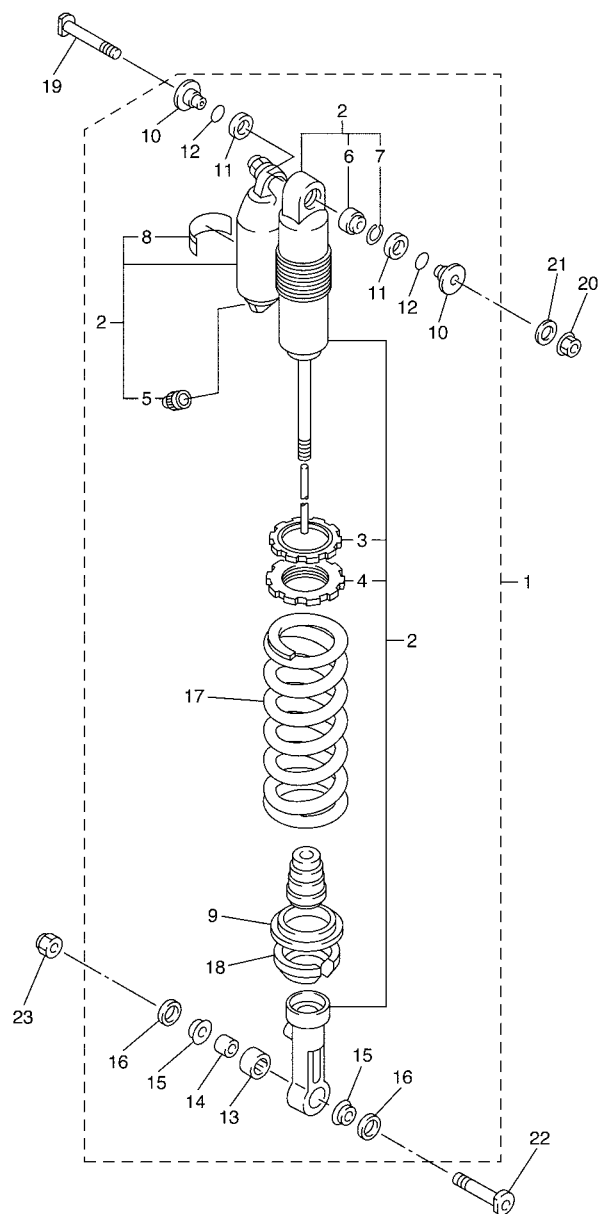


FIG. 22 REAR ARM

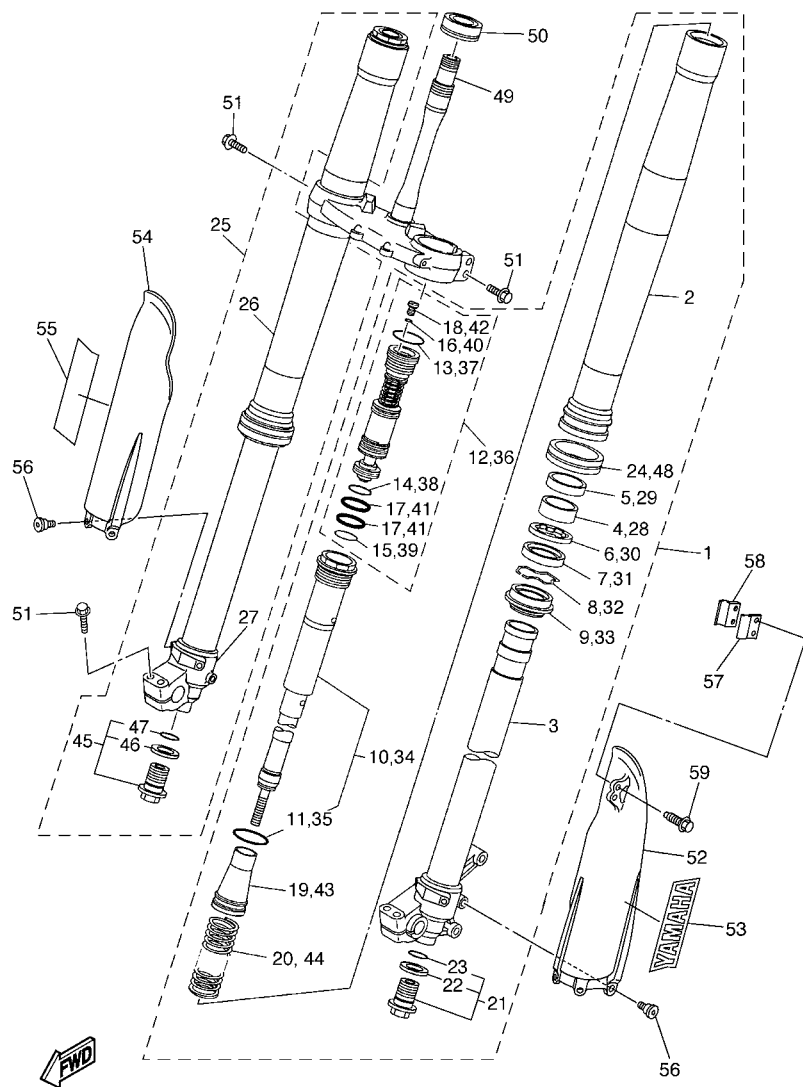
REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	17D-22110-00	REAR ARM COMP.	1				
2	93317-22262	BEARING	4				
3	93342-22217	BEARING	2				
4	93106-22002	OIL SEAL	2				
5	93109-28043	OIL SEAL	2				
6	90387-18012	COLLAR	2				
7	90387-18004	COLLAR	2				
8	34P-22151-00	SEAL, GUARD	1				
9	1C3-22969-90	SCREW, 1	3				
10	2S2-22199-70	SUPPORT, CHAIN	1				
11	2S2-22128-70	COVER, THRUST 1	1				
12	90105-06104	BOLT, FLANGE	2				
13	90179-06028	NUT	2				
14	90105-06105	BOLT, FLANGE	1				
15	1C3-22141-10	SHAFT, PIVOT	1				
16	90185-16002	NUT, SELF-LOCKING	1				
17	90201-16018	WASHER, PLATE	1				
18	17D-2217A-00	ARM, RELAY	1				
19	93315-32166	BEARING	4				
20	93109-25001	OIL SEAL	4				
21	90387-16026	COLLAR	2				
22	90209-16011	WASHER	4				
23	90201-21014	WASHER, PLATE	4				
24	17D-2217F-00	ROD, CONNECTING 1	1				
25	93315-32166	BEARING	2				
26	93109-21001	OIL SEAL	2				
27	90387-14016	COLLAR	1				



5XCR110-H230

FIG. 23 REAR SUSPENSION

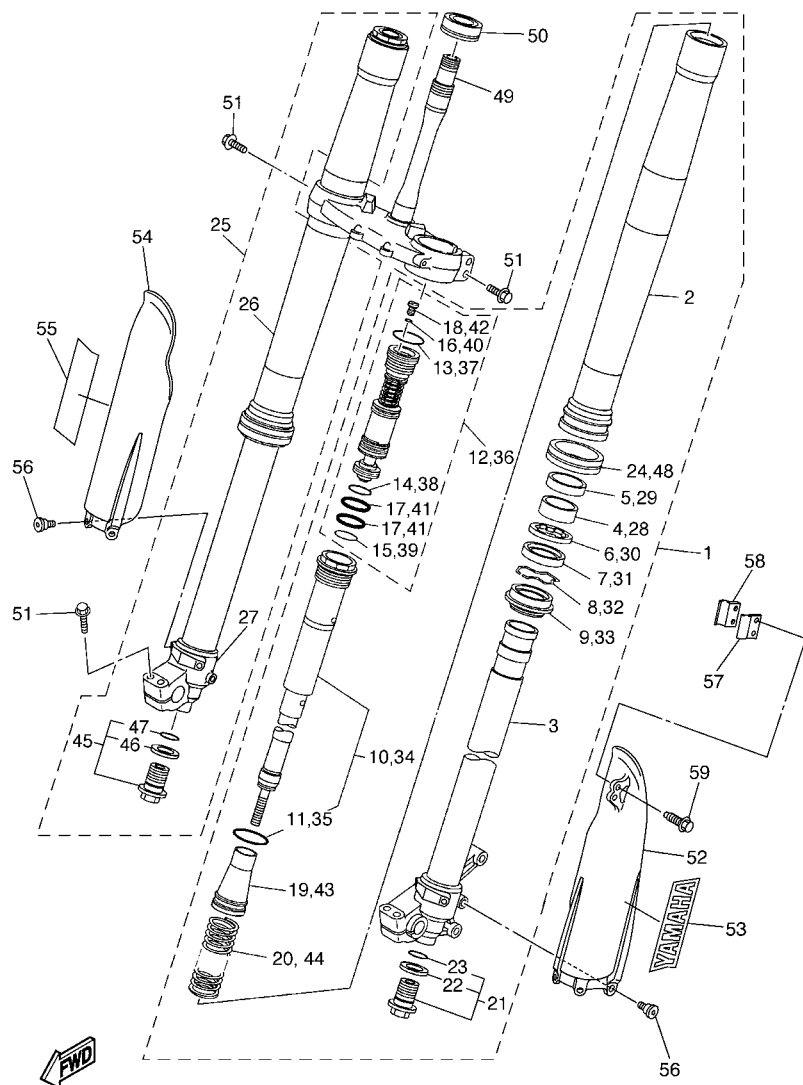
REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-22200-20	SHOCK ABSORBER ASSY, REAR	1				UR FOR DPBSE
	5XC-22200-70	SHOCK ABSORBER ASSY, REAR	1				UR FOR PWS1
2	5XC-22201-20	.DAMPER SUB ASSY	1				UR FOR DPBSE
	5XC-22201-70	.DAMPER SUB ASSY	1				UR FOR PWS1
3	3SP-22234-00	..GUIDE, SPRING 3	1				
4	1C3-22213-L0	..SEAT, SPRING UPPER	1				
5	509-23184-L0	..CAP, AIR VALVE	1				
6	4JX-22226-00	..BUSH, SHOCK ABSORBER LOWER	1				
7	5DH-23183-00	..CIRCLIP	1				
8	4AA-22259-80	..LABEL, WARNING	1				
9	5MV-22224-00	..GUIDE, SPRING 2	1				
10	1C3-22253-50	.COLLAR, DISTANCE	2				
11	3JE-22475-00	.SEAL, DUST	2				
12	4EW-22474-00	.SEAL, RING	2				
13	5UN-22176-00	.BEARING	1				
14	5MV-22184-00	.BUSH	1				
15	1C3-22253-L0	.COLLAR, DISTANCE	2				
16	5NY-22475-00	.SEAL, DUST	2				
17	5UN-22212-50	.SPRING (K=52N/MM)	1				UR FOR DPBSE
	5UN-22212-K0	.SPRING (K=52N/MM)	1				UR FOR PWS1
18	1C3-22214-50	..GUIDE, SPRING 1	1				
19	5XE-22242-00	BOLT 2	1				
20	95602-10200	NUT, U FLANGE	1				
21	92902-10200	WASHER	1				
22	5NY-22241-00	BOLT 1	1				
23	90185-10012	NUT, SELF-LOCKING	1				



34P1100-H260

FIG. 25 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5XC-23102-R0	FRONT FORK ASSY (L.H)	1				
2	5XC-23136-00	.TUBE, OUTER (RIGHT)	1				
3	5XC-23120-N0	.INNER TUBE COMP.2	1				
4	5XE-23171-L0	.PISTON, FRONT FORK	1				
5	5XE-23125-L0	.METAL, SLIDE 1	1				
6	5XC-23146-10	.WASHER, OIL SEAL	1				
7	1C3-23145-M0	.OIL SEAL	1				
8	5XE-23153-L0	.RING, SNAP	1				
9	5XE-23144-L0	.SEAL, DUST	1				
10	5XC-23170-R0	.CYLINDER COMP., FRONT FORK	1				
11	1C3-23147-L0	..O-RING	1				
12	5XC-2316A-V0	.VALVE COMP.	1				
13	1C3-23188-L0	..O-RING	1				
14	1C3-23188-N0	..O-RING	1				
15	1C3-23188-P0	..O-RING	1				
16	1C3-23188-R0	..O-RING	1				
17	1AE-23147-00	..O-RING	2				
18	1C3-23190-L0	..AIR VALVE COMP.	1				
19	1C3-23142-L0	.SEAT, SPRING UPPER	1				
20	5XC-23141-N0	.SPRING, FRONT FORK(K=4.4N/MM)	1				
21	5XC-23111-00	.BOLT, CAP	1				
22	2HH-23158-L0	..GASKET	1				
23	276-23114-00	..GASKET	1				
24	5XC-2314F-00	.PROTECTOR GUIDE COMP., 1	1				
25	5XC-23103-R0	FRONT FORK ASSY (R.H)	1				
26	5XC-23136-00	.TUBE, OUTER (RIGHT)	1				
27	5XC-23110-N0	.INNER TUBE COMP.1	1				



34P1100-H260

FIG. 25 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	5XE-23171-L0	.PISTON, FRONT FORK	1	
29	5XE-23125-L0	.METAL, SLIDE 1	1	
30	5XC-23146-10	.WASHER, OIL SEAL	1	
31	1C3-23145-M0	.OIL SEAL	1	
32	5XE-23153-L0	.RING, SNAP	1	
33	5XE-23144-L0	.SEAL, DUST	1	
34	5XC-23170-R0	.CYLINDER COMP., FRONT FORK	1	
35	1C3-23147-L0	..O-RING	1	
36	5XC-2316A-V0	.VALVE COMP.	1	
37	1C3-23188-L0	..O-RING	1	
38	1C3-23188-N0	..O-RING	1	
39	1C3-23188-P0	..O-RING	1	
40	1C3-23188-R0	..O-RING	1	
41	1AE-23147-00	..O-RING	2	
42	1C3-23190-L0	..AIR VALVE COMP.	1	
43	1C3-23142-L0	.SEAT, SPRING UPPER	1	
44	5XC-23141-N0	.SPRING, FRONT FORK(K=4.4N/MM)	1	
45	5XC-23111-00	.BOLT, CAP	1	
46	2HH-23158-L0	..GASKET	1	
47	276-23114-00	..GASKET	1	
48	5XC-2314F-00	.PROTECTOR GUIDE COMP., 1	1	
49	5XC-23340-P0	UNDER BRACKET COMP.	1	
50	93332-00081	BEARING	1	
51	90105-08154	BOLT, FLANGE	8	
52	5XC-2315H-00	PROTECTOR 1	1	
53	4XL-2153A-10	EMBLEM, YAMAHA	1	
54	5XC-2315J-00	PROTECTOR 2	1	

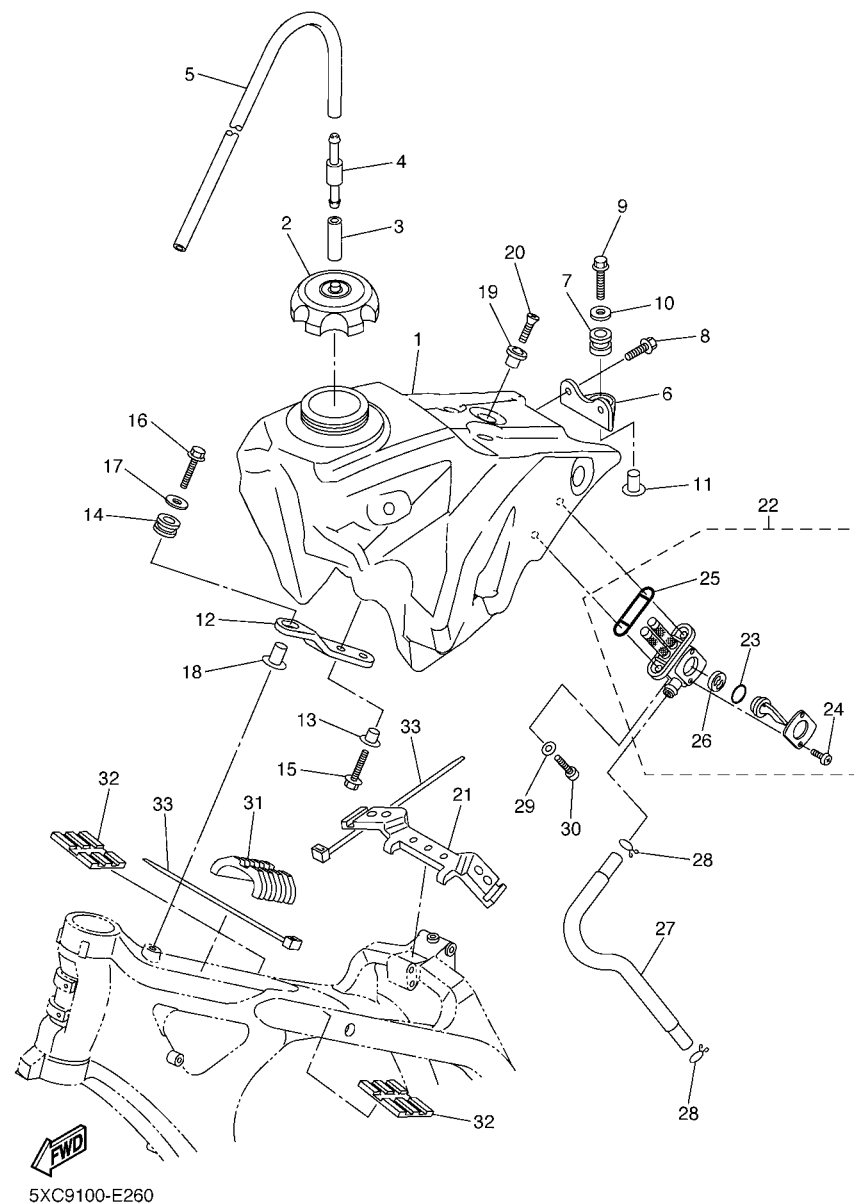
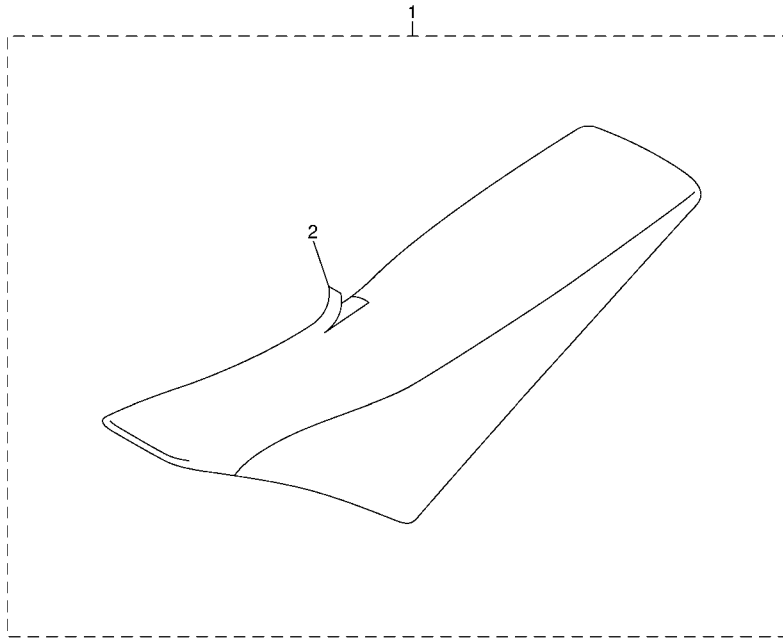


FIG. 26 FUEL TANK

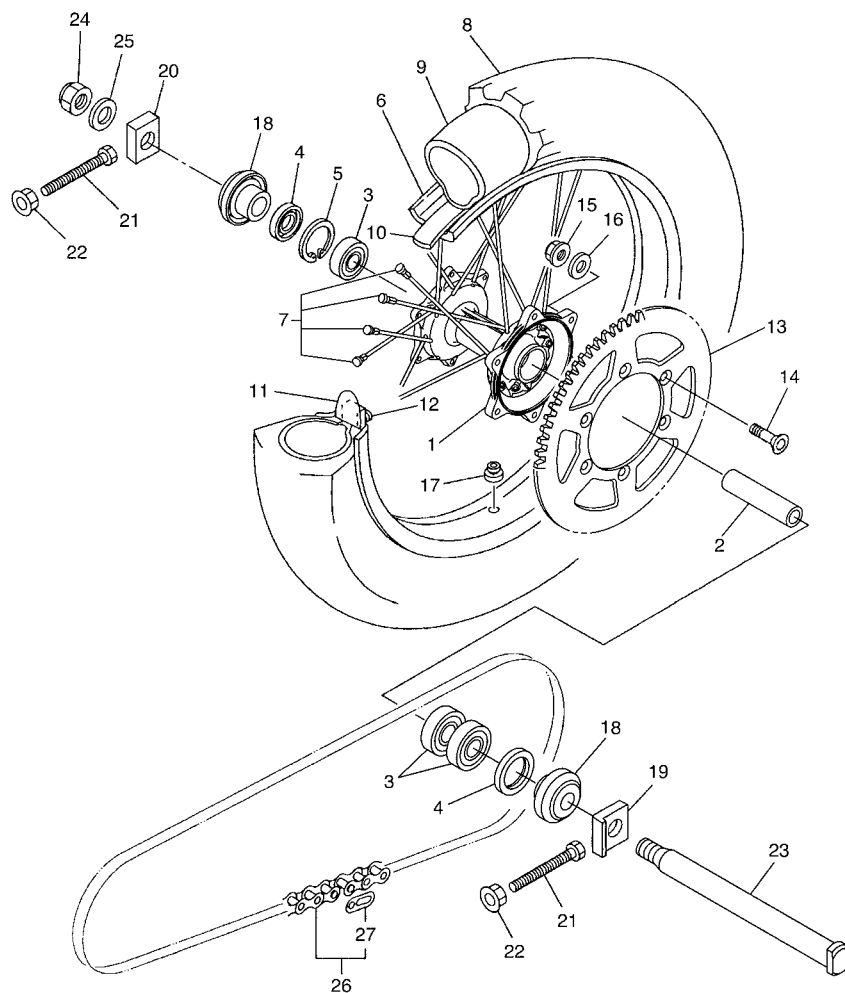
REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	2S2-24110-70	FUEL TANK COMP.	1				
2	5NY-24610-00	CAP ASSY	1				
3	90445-09220	HOSE (L30)	1				
4	3XJ-24380-00	PIPE JOINT ASSY	1				
5	90445-09251	HOSE (L350)	1				
6	5XE-24144-00	HOLDER, DAMPER	1				
7	90480-18549	GROMMET	1				
8	90105-06107	BOLT, FLANGE	2				
9	90105-06111	BOLT, FLANGE	1				
10	90201-06570	WASHER, PLATE	1				
11	3JD-24186-00	WASHER, SPECIAL	1				
12	5UM-2419A-E0	HOLDER	1				
13	90387-06090	COLLAR	2				
14	5XC-24339-90	GROMMET	1				
15	90105-06107	BOLT, FLANGE	2				
16	90105-06111	BOLT, FLANGE	1				
17	90201-06570	WASHER, PLATE	1				
18	90387-06065	COLLAR	1				
19	4EW-2412F-00	BRACKET, SEAT	1				
20	98702-06025	SCREW, FLAT HEAD	1				
21	5XC-24181-90	DAMPER, LOCATING 1	1				
22	4JT-24500-10	FUEL COCK ASSY 1	1				
23	3AJ-24534-01	.SEAL, COCK	1				
24	98502-03008	.SCREW, PAN HEAD	2				
25	4X8-24512-00	.O-RING	1				
26	3AC-24523-00	.VALVE PACKING	1				
27	5XC-24311-G0	PIPE, FUEL 1	1				



5XC9100-E270

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34P1100-H310

FIG. 30 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	17D-25311-00	HUB, REAR	1	
2	17D-25317-00	SPACER, BEARING	1	
3	93306-90510	BEARING	3	
4	93102-32337	OIL SEAL	2	
5	99009-42700	CIRCLIP	1	
6	94418-19026	RIM (1.85-19)	1	UR FOR DPBSE
	94418-19035	RIM (1.85-19)	1	UR FOR PWS1
7	34P-25304-00	SPOKE SET, REAR	1	
8	94110-19019	TIRE (100/90-19 57M M404)	1	
9	94210-19222	TUBE (100/90-19 M/C TR4)	1	BRIDGESTONE
10	94316-19156	BAND, RIM (1.85-19)	1	BRIDGESTONE
11	4XM-25394-00	SPACER, BEAD	1	
12	4XM-25364-00	DAMPER	1	
13	1C3-25449-00	SPROCKET, DRIVEN (49T)	1	STD
	1C3-25447-00	SPROCKET, DRIVEN (47T)	1	AP
	1C3-25448-00	SPROCKET, DRIVEN (48T)	1	AP
	1C3-25450-00	SPROCKET, DRIVEN (50T)	1	AP
	1C3-25451-00	SPROCKET, DRIVEN (51T)	1	AP
	1C3-25452-00	SPROCKET, DRIVEN (52T)	1	AP
14	90109-08078	BOLT	6	
15	90185-08008	NUT, SELF-LOCKING	6	
16	90201-08048	WASHER, PLATE	6	
17	90480-08608	GROMMET	1	
18	17D-2530S-00	COLLAR ASSY	2	
19	17D-25388-00	PULLER, CHAIN 1	1	
20	17D-25389-00	PULLER, CHAIN 2	1	
21	90101-08006	BOLT	2	

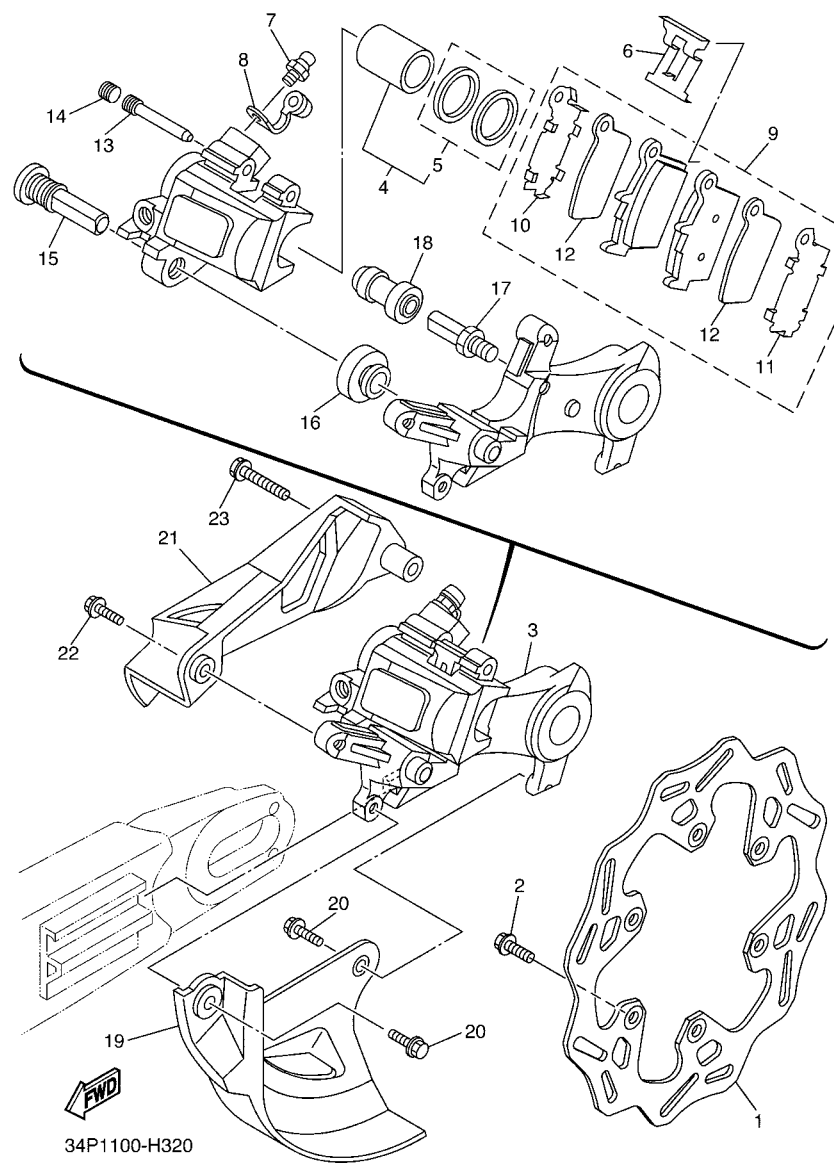


FIG. 31 REAR BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	SXCR				REMARKS
1	2S2-2582W-70	DISK, REAR BRAKE 2	1				
2	90105-06156	BOLT, FLANGE	6				
3	17D-2580W-01	CALIPER ASSY, REAR 2	1				
4	5UN-W0057-50	.PISTON ASSY, CALIPER	1				
5	5UN-W0047-50	..CALIPER SEAL KIT	1				
6	5DH-25919-50	..SUPPORT, PAD	1				
7	1UY-25824-51	.SCREW, BLEED	1				
8	1UY-25825-51	.CAP	1				
9	1C3-W0046-50	.BRAKE PAD KIT 2	1				
10	5UN-25828-60	..SHIM, CALIPER	1				
11	5UN-25827-60	..SHIM, CALIPER	1				
12	5UN-22898-60	..INSULATOR, HEAT	2				
13	8CR-25924-00	.PIN, PAD	1				
14	5DH-25916-00	.PLUG	1				
15	5DH-25914-50	.PIN, SLIDE	1				
16	3JD-25917-00	..BOOT, CALIPER	1				
17	5UN-25914-00	.PIN, SLIDE	1				
18	1UY-25937-51	.BOOT 2	1				
19	1C3-25718-50	PROTECTOR, DISK BRAKE	1				
20	90105-06110	BOLT, FLANGE	2				
21	1C3-27491-50	PROTECTOR	1				
22	90105-06107	BOLT, FLANGE	1				
23	90105-06111	BOLT, FLANGE	1				

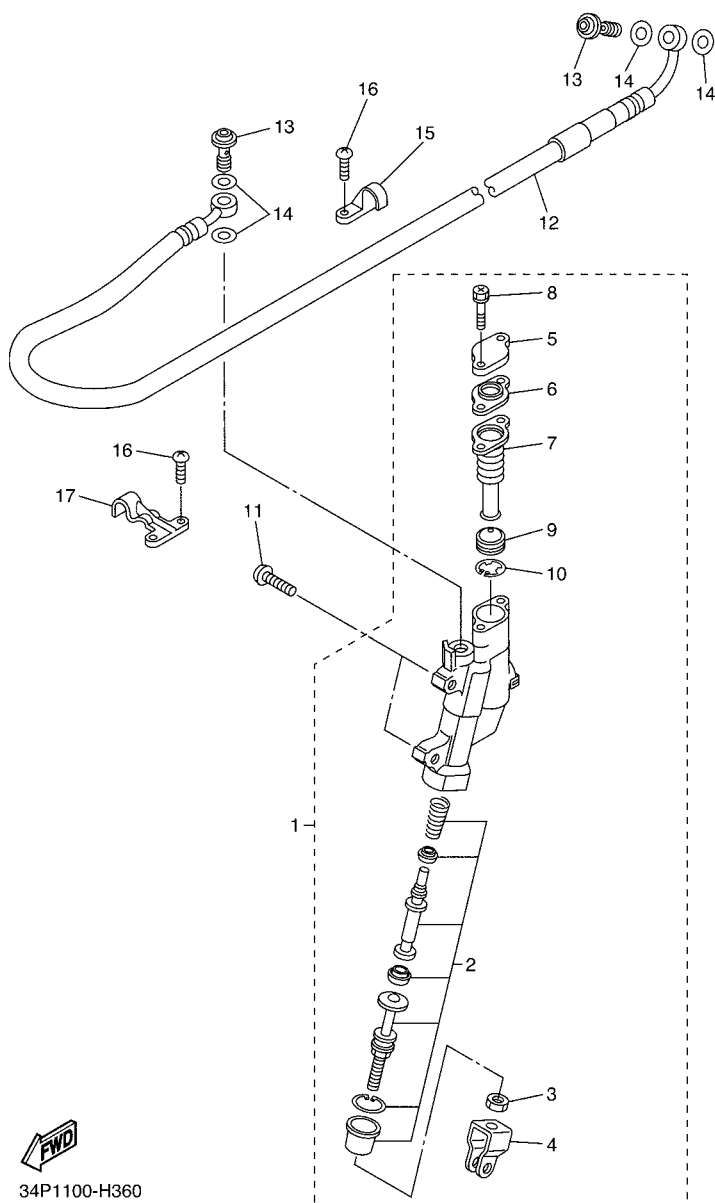


FIG. 35 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	17D-2583V-00	RR. MASTER CYLINDER ASSY.	1	
2	5UN-W0042-50	.CYLINDER KIT, MASTER	1	
3	5UN-27218-00	.NUT	1	
4	5UN-27222-00	.JOINT	1	
5	5UN-25852-50	.CAP, RESERVOIR	1	
6	5UN-2585B-00	.PLATE, DIAPHRAGM	1	
7	5UN-25854-00	.GASKET, DIAPHRAGM	1	
8	5UN-27217-00	.BOLT	2	
9	5CG-25715-00	.SEPARATOR ASSY	1	
10	5CG-2585G-00	.CIRCLIP	1	
11	90111-06116	BOLT, HEX. SOCKET BUTTON	2	
12	5XC-25873-L0	HOSE, BRAKE 2	1	
13	90401-10172	BOLT, UNION	2	
14	90430-10005	GASKET	4	
15	1C3-25886-50	HOLDER, BRAKE HOSE	1	
16	98502-05010	SCREW, PAN HEAD	4	
17	1C3-25876-50	HOLDER, BRAKE HOSE 2	1	



5TA1100-B360

FIG. 36 GENERATOR

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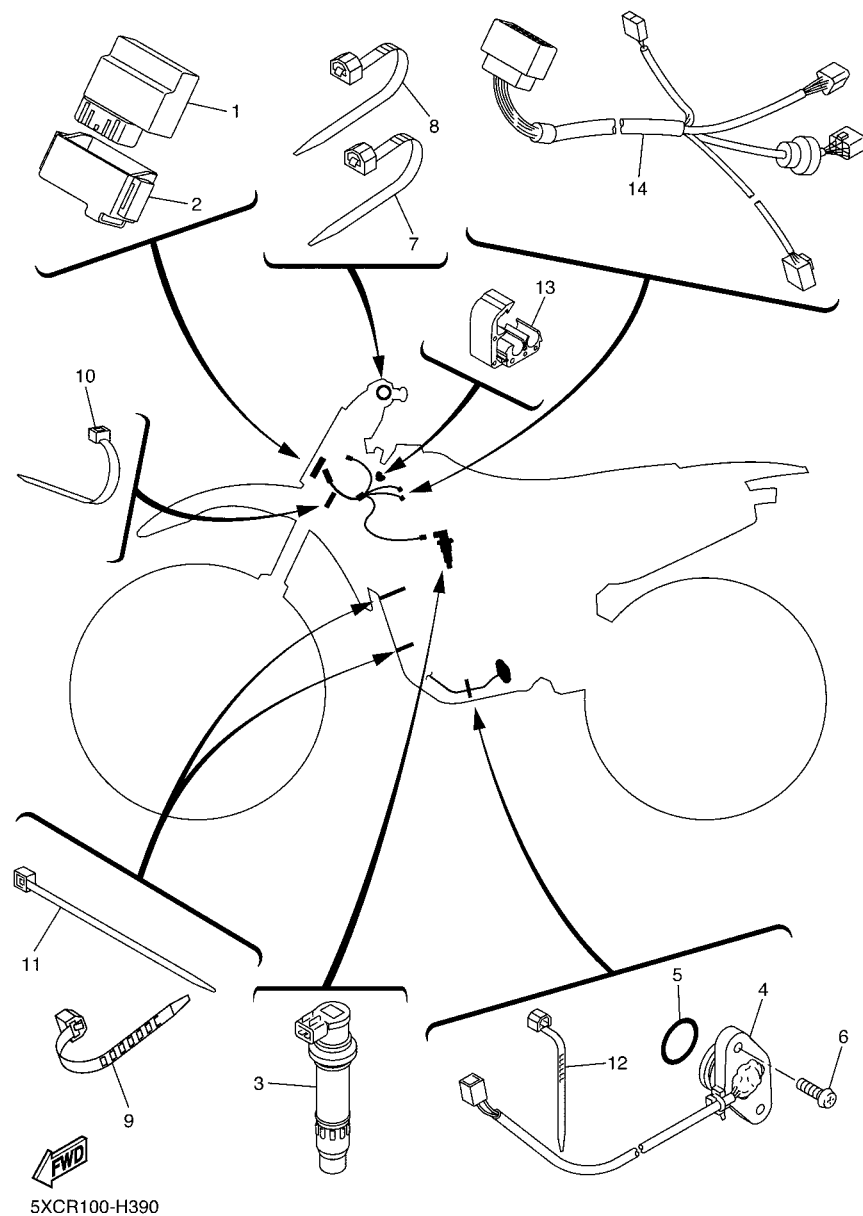
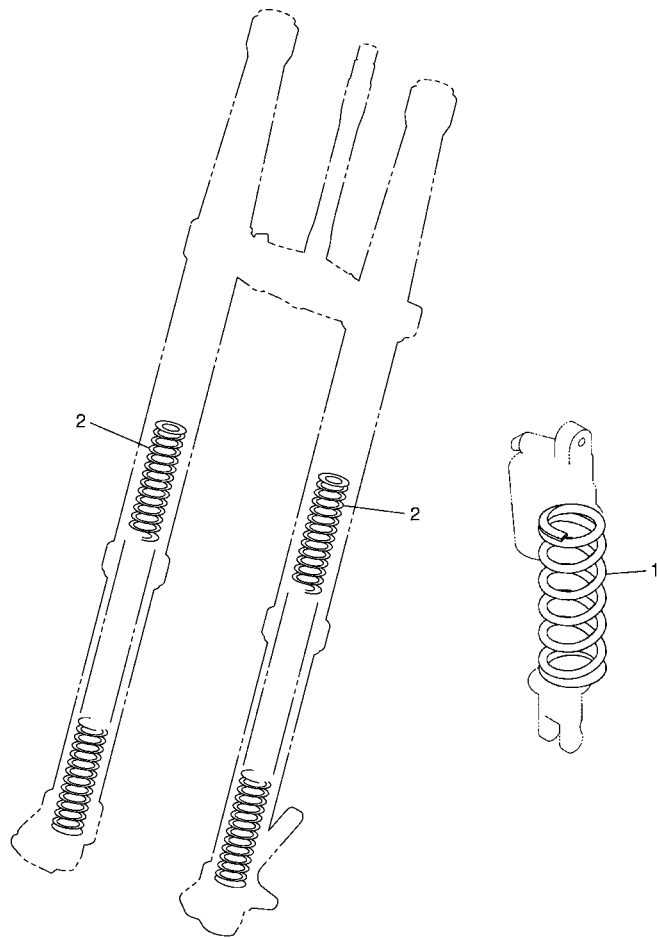


FIG. 38 ELECTRICAL 1

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5XC9100-E390

FIG. 39 ALTERNATE FOR CHASSIS

REF. NO.	PART NO.	DESCRIPTION	5XCR				REMARKS
1	5UN-22212-00	SPRING (K=42N/MM)	1				AP
	5UN-22212-10	SPRING (K=44N/MM)	1				AP
	5UN-22212-20	SPRING (K=46N/MM)	1				AP
	5UN-22212-30	SPRING (K=48N/MM)	1				AP
	5UN-22212-40	SPRING (K=50N/MM)	1				AP
	5UN-22212-60	SPRING (K=54N/MM)	1				AP
	5UN-22212-70	SPRING (K=56N/MM)	1				AP
	1C3-22212-00	SPRING (K=44N/MM)	1				AP
	1C3-22212-10	SPRING (K=46N/MM)	1				AP
	1C3-22212-20	SPRING (K=48N/MM)	1				AP
	1C3-22212-30	SPRING (K=50N/MM)	1				AP
	1C3-22212-40	SPRING (K=52N/MM)	1				AP
	1C3-22212-50	SPRING (K=54N/MM)	1				AP
	1C3-22212-60	SPRING (K=55.8N/MM)	1				AP
	5UN-22212-A0	SPRING (K=APPROX.44N/MM)	1				AP
	5UN-22212-B0	SPRING (K=APPROX.46N/MM)	1				AP
	5UN-22212-C0	SPRING (K=APPROX.48N/MM)	1				AP
	5UN-22212-D0	SPRING (K=APPROX.50N/MM)	1				AP
	5UN-22212-E0	SPRING (K=APPROX.52N/MM)	1				AP
	5UN-22212-F0	SPRING (K=APPROX.54N/MM)	1				AP
	5UN-22212-G0	SPRING (K=APPROX.56N/MM)	1				AP
2	1C3-23141-A1	SPRING, FRONT FORK(K=3.9N/MM)	2				AP
	1C3-23141-B1	SPRING, FRONT FORK(K=4.0N/MM)	2				AP
	1C3-23141-C1	SPRING, FRONT FORK(K=4.1N/MM)	2				AP
	1C3-23141-D1	SPRING, FRONT FORK(K=4.2N/MM)	2				AP
	1C3-23141-E1	SPRING, FRONT FORK(K=4.3N/MM)	2				AP
	1C3-23141-G1	SPRING, FRONT FORK(K=4.5N/MM)	2				AP

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
5XC-11102-20	1 - 1	1HX-12168-R1	3 - 14	5XC-13416-90	21 - 18	3TJ-14536-40	10 - 32	4MX-14943-92	10 - 18	5NL-15453-10	13 - 27
5NL-11133-10	1 - 2	1HX-12168-U1	3 - 14	5D3-13440-00	8 - 1	5JG-14546-01	10 - 10	4MX-14943-93	10 - 18	5NL-15462-00	13 - 17
5NL-11134-10	1 - 3	1HX-12168-W1	3 - 14	5BE-13447-20	8 - 2	676-14548-00	10 - 25	4MX-14943-94	10 - 18	5NL-15601-20	14 - 1
5XC-11166-00	1 - 21	1HX-12168-Y1	3 - 14	5XC-13464-30	7 - 18	4MX-14561-00	10 - 50	4MX-14943-95	10 - 18	5XC-15620-10	14 - 19
371-11167-01	1 - 20	1HX-12169-11	3 - 14	5XC-13465-30	7 - 23	6H4-14561-00	10 - 34	5XC-14947-00	10 - 17	5XC-15621-10	14 - 20
5NL-11181-00	1 - 15	1HX-12169-31	3 - 14	5XC-13597-30	9 - 1	5NX-14562-00	10 - 48	4MX-14948-02	10 - 19	5NL-15641-20	14 - 2
5NL-11191-40	1 - 19	1HX-12169-50	3 - 14	5XC-14101-R0	10 - 1	3TJ-14564-40	10 - 43	4MX-14948-03	10 - 19	5NL-15651-00	14 - 16
5NL-11193-00	1 - 24	1HX-12169-70	3 - 14	5NL-14105-00	10 - 23	5JG-14565-00	10 - 59	4MX-14948-04	10 - 19	5NL-15664-00	14 - 10
5UM-1119E-00	1 - 23	1HX-12169-90	3 - 14	4MX-14115-00	10 - 51	5NL-14591-00	10 - 61	4MX-14948-05	10 - 19	5SG-15668-00	14 - 12
5XC-11311-10	1 - 25	1HX-12169-E0	3 - 14	3TJ-14137-40	9 - 8	688-14592-00	10 - 4	4MX-14948-06	10 - 19	2S2-15671-00	14 - 5
5NL-11351-00	1 - 26	1HX-12169-G0	3 - 14		10 - 52	5XC-14611-R0	11 - 1	4JT-1494F-03	10 - 21	214-15686-00	14 - 13
5XC-11400-20	2 - 1	1HX-12169-J0	3 - 14	5BE-14146-00	10 - 53	5NL-14613-00	11 - 5	4JT-1494F-07	10 - 21	5NL-16111-01	15 - 1
5UL-11412-20	2 - 2	1HX-12169-L0	3 - 14	5PA-14146-00	10 - 62	5XC-14628-R0	11 - 2	4JT-1494F-11	10 - 21	5XC-16150-10	15 - 4
5UL-11422-10	2 - 3	1HX-12169-N0	3 - 14	5TA-14155-00	10 - 40	5XC-1466G-R0	11 - 7	3TJ-1494F-13	10 - 20	5XC-16154-00	15 - 5
5NL-11454-00	2 - 13	1HX-12169-T0	3 - 14	633-14159-00	10 - 27	5XC-1469A-R0	11 - 9	3TJ-1494F-14	10 - 20	5XC-16181-00	15 - 12
5NL-11455-00	2 - 9	5UL-12170-10	4 - 1	3TJ-14159-40	10 - 13	2S2-1469E-00	11 - 10	3TJ-1494F-15	10 - 20	5XC-16321-00	15 - 7
5NL-11531-00	2 - 12	5UL-12180-10	4 - 2	5XC-14171-00	10 - 35	2S2-1469F-00	11 - 11	4JT-1494F-15	10 - 21	5NL-16325-00	15 - 8
5NL-11536-10	2 - 8	5TA-12210-20	4 - 10	3TJ-14191-40	10 - 29	5XD-14714-00	11 - 12	3TJ-1494F-16	10 - 20	5HD-16351-00	15 - 9
5NL-11603-00	2 - 19	4FM-12213-00	4 - 9	5UL-14196-00	10 - 55	5BE-14747-00	11 - 13	3TJ-1494F-17	10 - 20	5XC-16356-00	15 - 16
5XC-11631-00	2 - 18	5BE-12241-00	4 - 12	5TA-14197-00	10 - 56	5XC-14750-R0	11 - 6	3TJ-1494F-18	10 - 20	5NL-16357-10	15 - 21
5NL-11633-00	2 - 20	5NL-12251-10	4 - 5	5NX-14216-00	10 - 49	5BE-14788-00	11 - 15	3TJ-1494F-19	10 - 20	5NL-16371-30	15 - 6
5XC-11651-00	2 - 6	5NL-12252-00	4 - 6	5TA-14227-00	9 - 5	5TA-14916-KR	10 - 12	4JT-1494F-19	10 - 21	5XC-16381-00	15 - 22
5XC-11681-00	2 - 4	5XC-1240A-G0	6 - 1	5TA-14239-00	9 - 6	5TA-14916-L1	10 - 12	4JT-1494F-23	10 - 21	4JT-16384-00	15 - 25
5NL-12111-20	3 - 1	5NL-12422-10	5 - 9	5TA-14261-00	10 - 54	5TA-14916-LN	10 - 12	4JT-1494F-27	10 - 21	5NL-17121-00	16 - 9
5NL-12112-20	3 - 2	5NL-12439-00	5 - 10	5JG-14264-00	10 - 16	5TA-14916-LP	10 - 12	5JG-14951-00	10 - 6	5NL-17131-10	16 - 6
5NL-12113-00	3 - 8	5DH-12451-00	5 - 4	3TJ-14267-40	10 - 9	5TA-14916-LS	10 - 12	5JG-14959-00	10 - 2	5NL-17141-11	16 - 7
5NL-12114-00	3 - 9	5XC-12459-00	5 - 1	5JG-14275-00	10 - 15	5TA-14916-LT	10 - 12	5JG-14984-00	10 - 28	5NL-17151-00	16 - 3
5NL-12116-00	3 - 4	5XC-12461-G0	6 - 5	5TA-14293-00	9 - 4	5TA-14916-LU	10 - 12	4SR-14985-00	10 - 24	5NL-17211-10	16 - 21
1HX-12117-00	3 - 10	22W-12462-00	6 - 9	3TJ-14293-40	10 - 30	5TA-14916-P1	10 - 12	5TA-14987-00	9 - 7	5NL-17221-00	16 - 13
1WG-12117-00	3 - 12	2S2-12464-70	6 - 2	5XD-14325-00	10 - 63	5TA-14916-PN	10 - 12	5TJ-14987-00	10 - 57	5NL-17231-11	16 - 17
1HX-12118-00	3 - 11		6 - 6	5TA-14335-00	10 - 37	5TA-14916-PP	10 - 12	5TA-14991-00	10 - 38	5NL-17241-11	16 - 16
1WG-12118-00	3 - 13	5XC-12481-G0	6 - 12	5JG-14346-00	10 - 58	5TA-14916-PR	10 - 12	4FN-14997-00	10 - 11	5NL-17251-10	16 - 20
4SV-12119-00	3 - 7	1C3-12482-00	6 - 16	5TA-14371-00	10 - 36	5TA-14916-PS	10 - 12	5TA-14997-00	10 - 41	5NL-17402-00	16 - 12
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3GM-12126-00	3 - 5	5NL-12564-00	13 - 20	2S2-14388-00	10 - 8	5XC-14922-00	10 - 44	3Y1-15361-00	13 - 30	5NL-17471-10	16 - 29
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1HX-12168-00	3 - 14	5XC-12579-G0	6 - 18	5XC-14417-90	9 - 16	5JG-14940-16	10 - 31	2S2-15378-00	13 - 29	5LP-18122-01	18 - 5
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1HX-12168-M1	3 - 14	5XC-13412-00	7 - 15	5JG-14531-00	10 - 60	4MX-14943-91	10 - 18	5NL-15451-00	13 - 8	5NL-18502-00	17 - 6

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
5NL-18503-00	17 - 7	2S2-21740-70	21 - 13	5MV-22224-00	23 - 9	5XC-2314F-00	25 - 48	3AC-24523-00	26 - 26	5UN-2585B-00	35 - 6
5NL-18541-00	17 - 1	5XC-21740-90	21 - 13	4JX-22226-00	23 - 6	5XE-23153-L0	25 - 8	3AJ-24534-01	26 - 23	5CG-2585G-00	33 - 11
4UN-18542-00	17 - 4	34P-2174L-10	21 - 14	3SP-22234-00	23 - 3		25 - 32	5NY-24610-00	26 - 2		35 - 10
5DH-18562-00	12 - 18	5XC-2174L-40	21 - 14	5NY-22241-00	23 - 22	2HH-23158-L0	25 - 22	34P-2470F-00	27 - 2	5MV-25867-00	33 - 15
5XC-21101-R1	19 - 1	5XC-21751-G0	21 - 17	5XE-22242-00	23 - 19		25 - 46	34P-2470F-20	27 - 2	5XC-25872-L0	33 - 1
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5XC-21164-90	19 - 46	5XC-22121-91	22 - 28	1C3-22253-L0	23 - 15	5XC-2315J-00	25 - 54	34P-24710-20	27 - 1	1C3-25876-50	35 - 17
5PA-2118K-00	20 - 16	34P-22122-00	22 - 29	4AA-22259-80	23 - 8	5XC-2316A-V0	25 - 12	5NY-25104-00	28 - 6	1C3-25886-50	35 - 15
5XC-21190-L0	19 - 5	2S2-22128-70	22 - 11	4EW-22474-00	23 - 12		25 - 36	5NY-25111-00	28 - 1	5MV-2589F-00	33 - 13
1C3-21244-10	19 - 32	1C3-22141-10	22 - 15	3JE-22475-00	23 - 11	5XC-23170-R0	25 - 10	5NY-25117-00	28 - 3	5UN-25914-00	31 - 17
5XC-21274-90	19 - 43	34P-22151-00	22 - 8	5NY-22475-00	23 - 16		25 - 34	5XC-25181-G0	28 - 11	5DH-25914-50	31 - 15
5XC-21288-90	19 - 48	5UN-22176-00	23 - 13	5UN-22898-60	31 - 12	5XE-23171-L0	25 - 4	5XC-25183-G0	28 - 12	3SP-25914-51	29 - 12
5XC-21417-G0	19 - 33	30X-22178-00	19 - 8	1C3-22969-90	22 - 9		25 - 28	5XC-25186-G0	28 - 13	5DH-25916-00	29 - 10
5XC-21418-G0	19 - 34	3JD-22178-20	19 - 13	5XC-23102-R0	25 - 1	5DH-23183-00	23 - 7	34P-25304-00	30 - 7		31 - 14
5XC-21425-G0	19 - 23	17D-2217A-00	22 - 18	5XC-23103-R0	25 - 25	509-23184-L0	23 - 5	17D-2530S-00	30 - 18	3JD-25917-00	29 - 13
5XC-21426-G0	19 - 24	17D-2217F-00	22 - 24	5XC-23110-N0	25 - 27	1C3-23188-L0	25 - 13	17D-25311-00	30 - 1		31 - 16
1C3-21447-10	19 - 2	4V4-22184-00	19 - 9	5XC-23111-00	25 - 21		25 - 37	17D-25317-00	30 - 2	5DH-25919-00	29 - 6
1C3-21448-10	19 - 3	5MV-22184-00	23 - 14		25 - 45	1C3-23188-N0	25 - 14	4XM-25364-00	30 - 12	5DH-25919-50	31 - 6
5XC-21456-90	19 - 37	2S2-22199-70	22 - 10	276-23114-00	25 - 23		25 - 38	17D-25381-00	30 - 23	8CR-25924-00	31 - 13
5XC-21471-90	19 - 38	5XC-22200-20	23 - 1		25 - 47	1C3-23188-P0	25 - 15	17D-25388-00	30 - 19	3SP-25926-51	29 - 11
5XC-2147E-G0	19 - 40	5XC-22200-70	23 - 1	5XC-23120-N0	25 - 3		25 - 39	17D-25389-00	30 - 20	5DH-25933-00	29 - 9
5XC-21486-90	19 - 42	5XC-22201-20	23 - 2	5XE-23125-L0	25 - 5	1C3-23188-R0	25 - 16	4XM-25394-00	30 - 11	1UY-25937-51	29 - 14
1C3-21511-51	20 - 1	5XC-22201-70	23 - 2		25 - 29		25 - 40	5SF-25394-00	28 - 10		31 - 18
2S2-21511-70	20 - 1	1C3-22212-00	39 - 1	5XC-23136-00	25 - 2	1C3-23190-L0	25 - 18	1C3-25447-00	30 - 13	5XC-26111-L0	32 - 1
3XJ-2151H-A1	20 - 17	5UN-22212-00	39 - 1		25 - 26		25 - 42	1C3-25448-00	30 - 13	17D-26124-00	32 - 14
4XL-2153A-10	25 - 53	1C3-22212-10	39 - 1	1C3-23141-A1	39 - 2	5XC-23340-P0	25 - 49	1C3-25449-00	30 - 13	5XC-26143-L0	32 - 15
	25 - 55	5UN-22212-10	39 - 1	1C3-23141-B1	39 - 2	5XE-23389-00	24 - 15	1C3-25450-00	30 - 13	5XC-26143-M0	32 - 15
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4ES-2153E-20	20 - 4	1C3-22212-30	39 - 1	1C3-23141-E1	39 - 2	5XC-23441-90	24 - 8	5CG-25715-00	33 - 9	4GY-26242-00	32 - 4
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5XC-2173L-40	21 - 10	1C3-22214-50	23 - 18	5XC-2314F-00	25 - 24	4X8-24512-00	26 - 25	5XC-25854-G0	33 - 6	34P-27311-00	34 - 15

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
5XC-27411-M1	34 - 9	90105-06104	22 - 12	90119-08095	21 - 8	90201-08061	11 - 16	90387-06090	26 - 13	90468-16001	34 - 8
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5TA-2814F-00	19 - 51		26 - 8	90149-06084	2 - 14	90201-08512	5 - 2	90387-08041	19 - 11	90480-15528	6 - 22
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90101-06044	14 - 14	90109-06193	17 - 10	90201-03313	9 - 18	90215-20003	15 - 2	90450-32003	6 - 21	92012-05008	19 - 47
90101-08006	30 - 21	90109-06232	25 - 56	90201-05017	11 - 3		16 - 27	90450-57010	9 - 3	92012-05012	37 - 14
90105-05014	19 - 49	90109-06245	9 - 23	90201-06085	20 - 11	90240-08120	34 - 6	90450-61002	9 - 10	92012-06010	6 - 3
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90105-06081	12 - 15	90110-08051	14 - 26	90201-06571	6 - 25	90280-03006	2 - 11	90464-15195	38 - 9		19 - 36
	12 - 19	90111-06116	35 - 11		21 - 27	90340-12007	1 - 8	90465-08029	13 - 28	92902-10200	23 - 21
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90105-06094	13 - 32	90119-06146	19 - 39	90201-08043	19 - 18	90340-32006	13 - 2	90465-13275	26 - 33	93101-14164	13 - 13
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90105-06100	20 - 8	90119-06147	20 - 3	90201-08045	19 - 10	90387-06065	6 - 23	90467-090A2	6 - 11	93102-12224	15 - 24
90105-06103	21 - 3	90119-06151	24 - 14	90201-08048	14 - 25		26 - 18	90467-100A1	26 - 28		18 - 14
	21 - 7	90119-08095	21 - 4		30 - 16	90387-06090	20 - 2	90467-140A4	1 - 22	93102-18278	14 - 15

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
93102-26468	28 - 4	93342-22217	22 - 3	95022-06025	13 - 23						
93102-28010	16 - 25	93410-20038	14 - 4	95022-06035	1 - 29						
93102-32337	30 - 4	93410-22039	16 - 5		13 - 10						
93106-22002	22 - 4		16 - 19		13 - 19						
93109-11073	5 - 6	93410-26067	16 - 15		13 - 24						
93109-21001	22 - 26	93420-16086	2 - 21	95022-06065	5 - 14						
93109-25001	22 - 20	93440-07149	1 - 5	95022-08040	19 - 12						
93109-28043	22 - 5	93440-07182	5 - 3	95022-10016	12 - 6						
93210-07003	8 - 14		15 - 19	95302-05700	37 - 6						
93210-07135	8 - 4	93440-10153	1 - 4	95602-05100	37 - 15						
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